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(54) **ELECTROLUMINESCENT MATERIALS AND DEVICES**

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313/506; 257/40; 257/103;
257/E51; 257/E51

(57) **ABSTRACT**

An improved electroluminescent device has a layer of a first electroluminescent metal complex or organo metallic complex and a layer of a second metal complex or organo metallic complex in which the band gap of the metal in the second electroluminescent metal complex or organo metallic complex is larger than the band gap of the metal in the first electroluminescent metal complex or organo metallic complex.

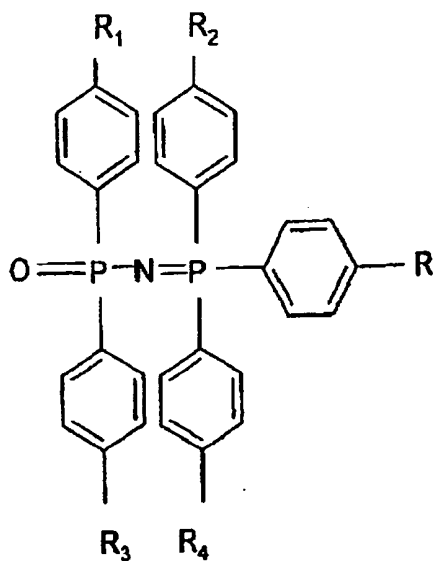


Fig. 1

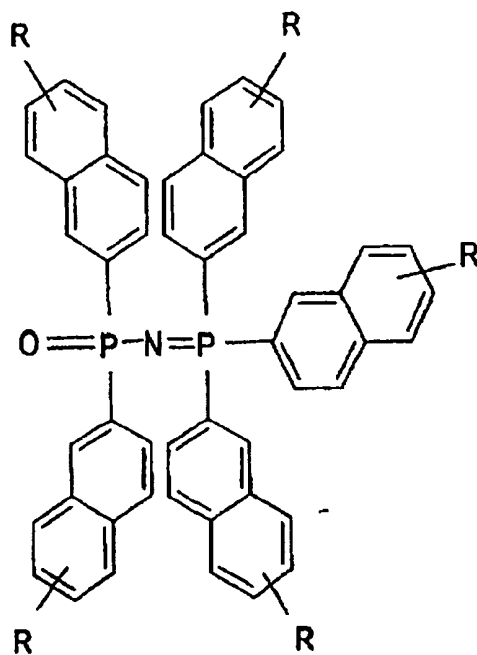


Fig. 2a

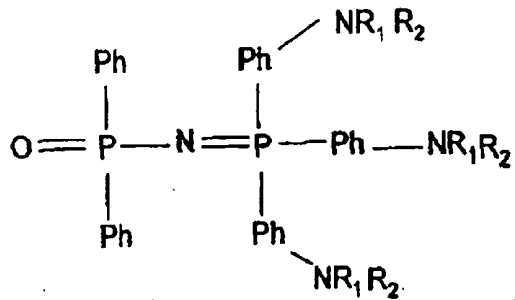


Fig. 2b

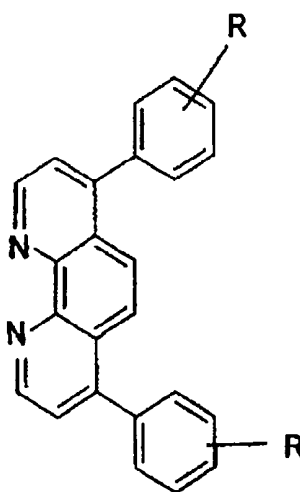


Fig. 3

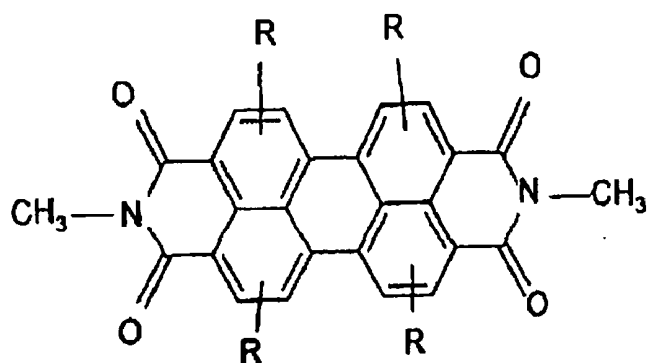


Fig. 4a

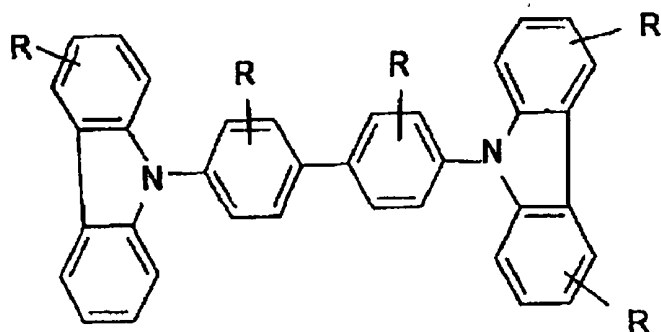


Fig. 4b

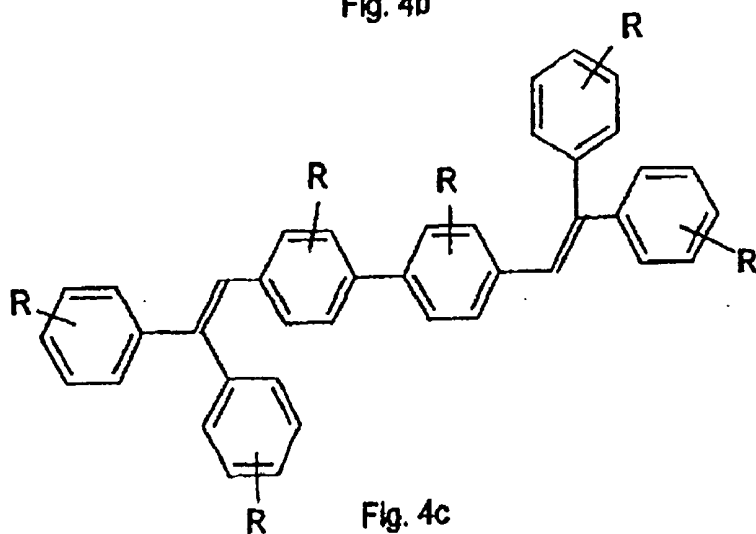


Fig. 4c

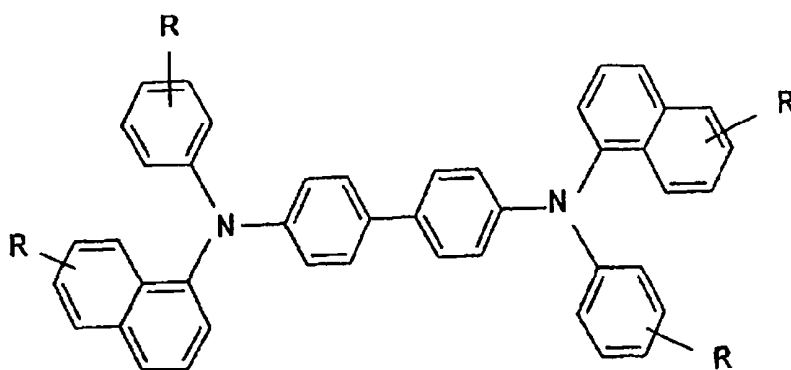


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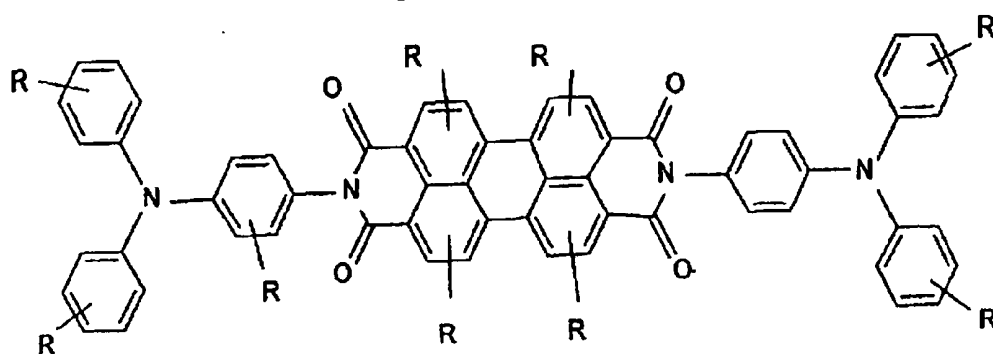


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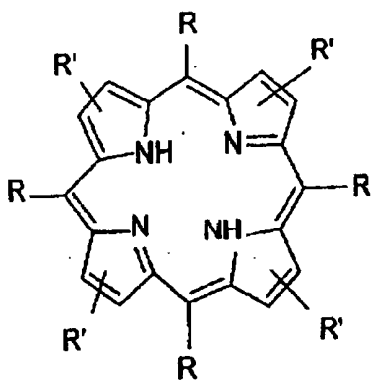


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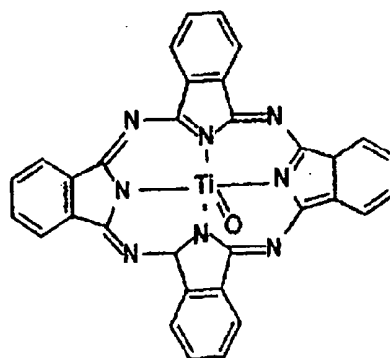


Fig. 4g

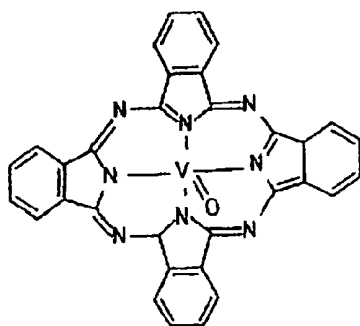


Fig. 4h

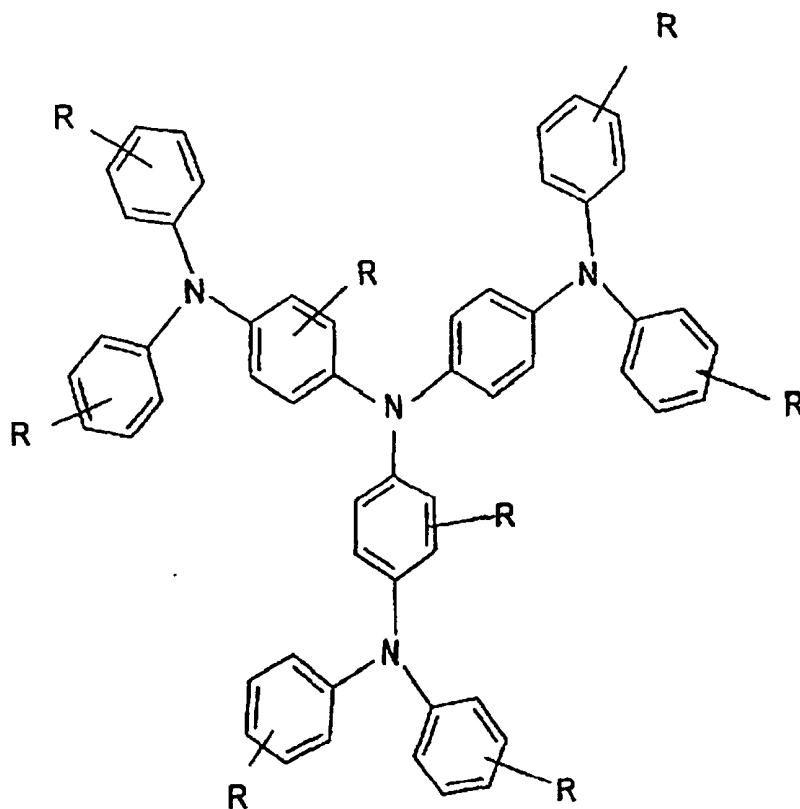


Fig. 4i

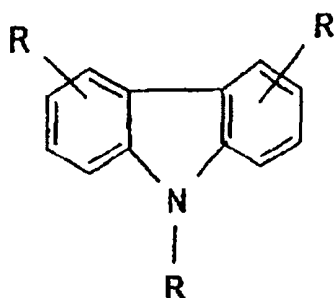


Fig. 4j

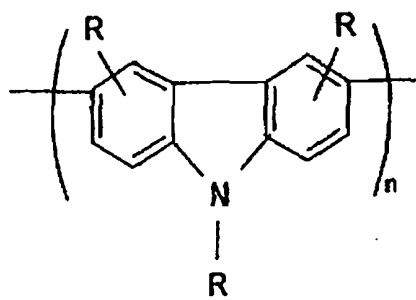


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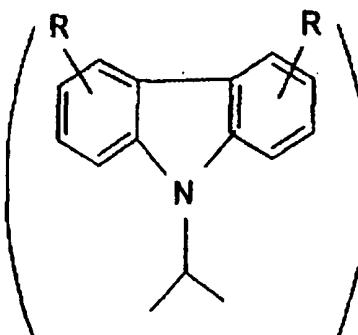


Fig. 4l

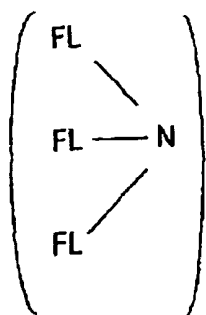


Fig. 5a

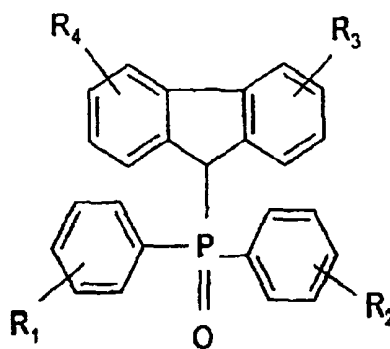


Fig.5b

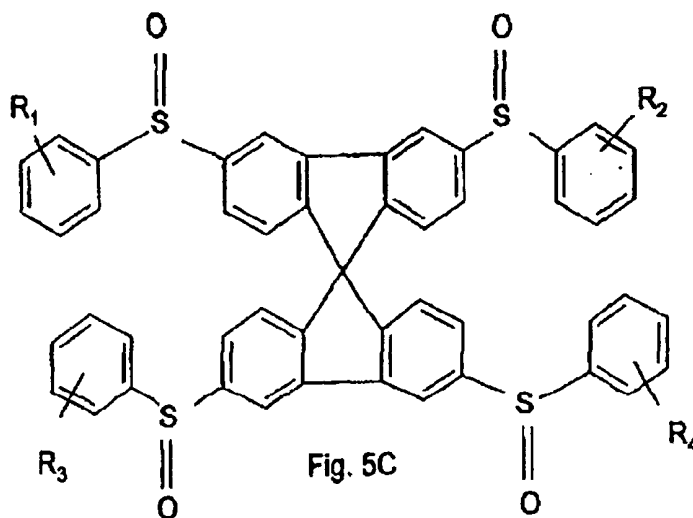


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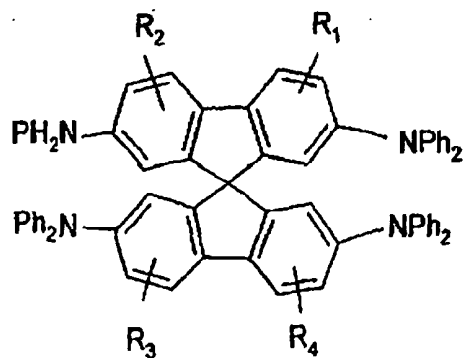


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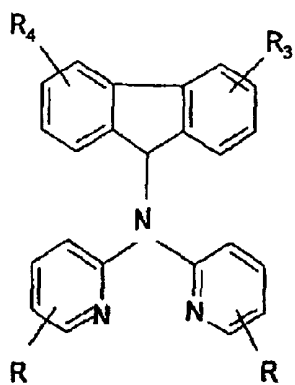


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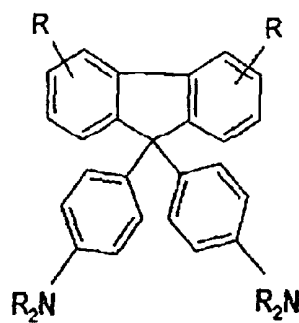


Fig. 5g

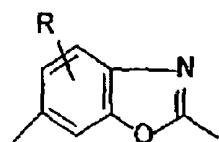


Fig. 6a

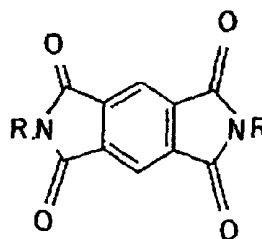


Fig. 6b

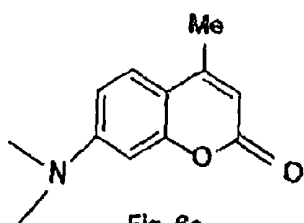


Fig. 6c

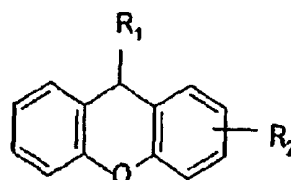


Fig. 6d

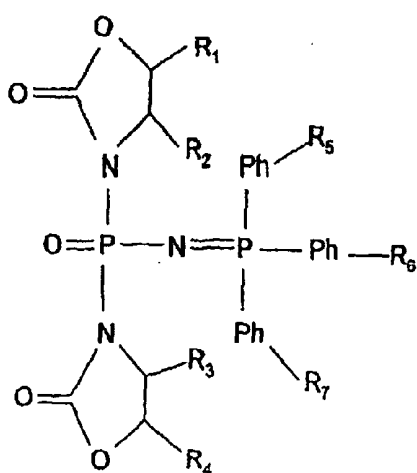


Fig. 6e

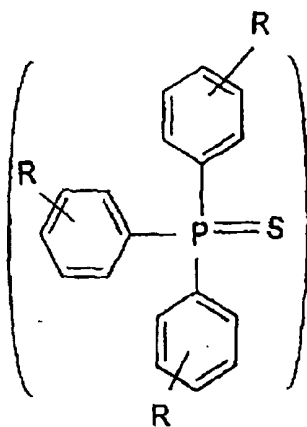


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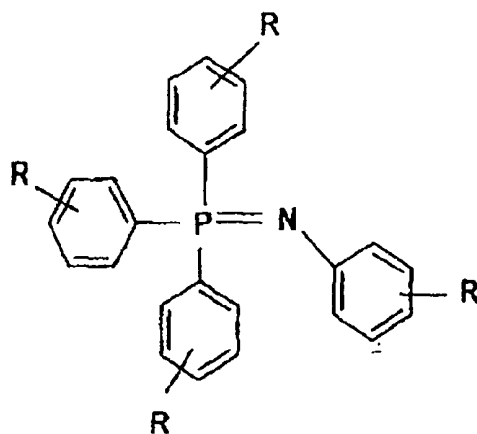


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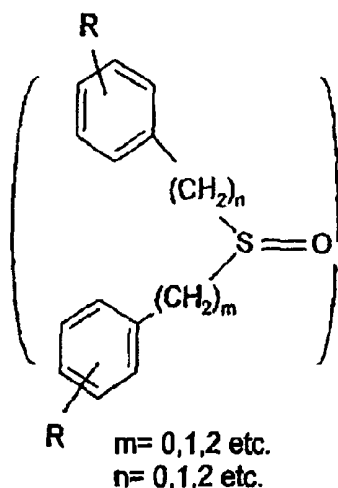


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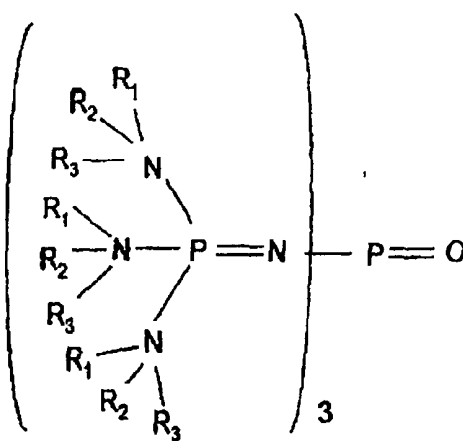


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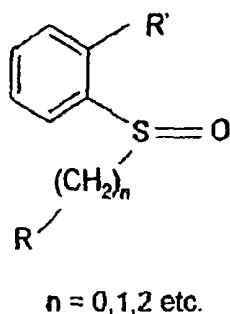


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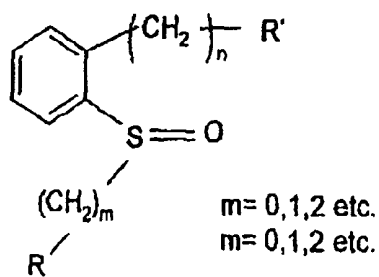


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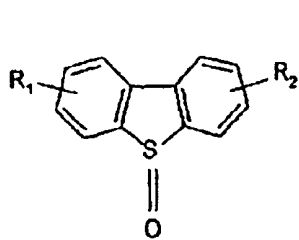


Fig. 8a

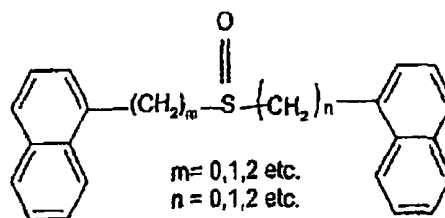


Fig. 8b

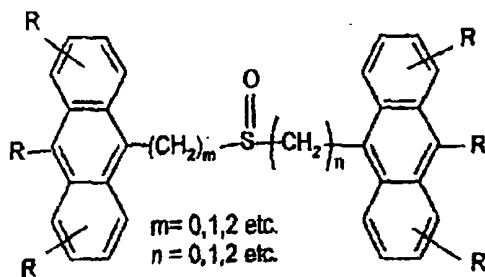


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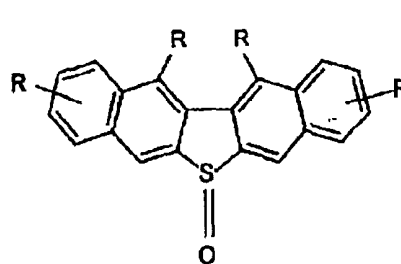


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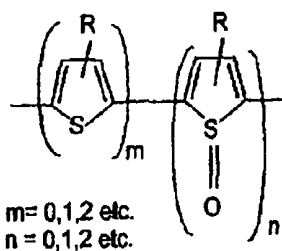


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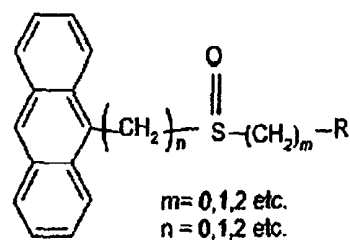


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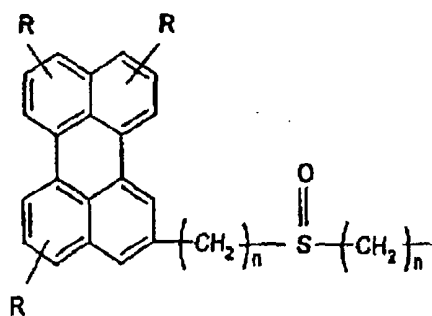


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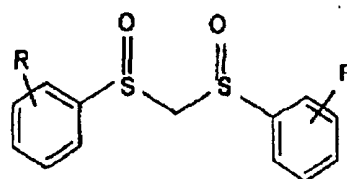
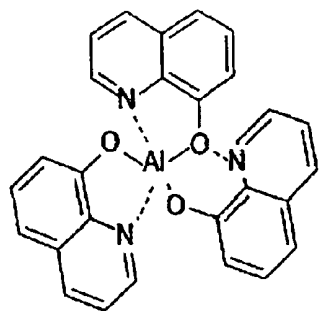
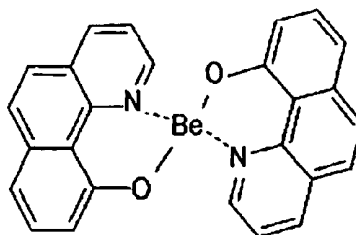


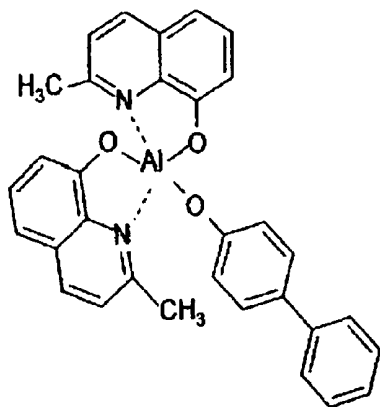
Fig. 8h



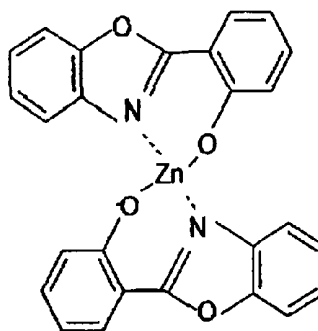
Alq



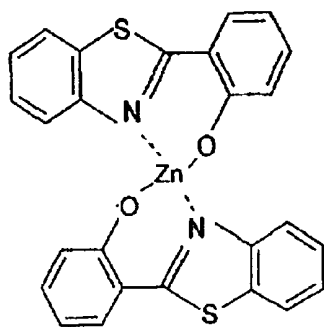
Bebq



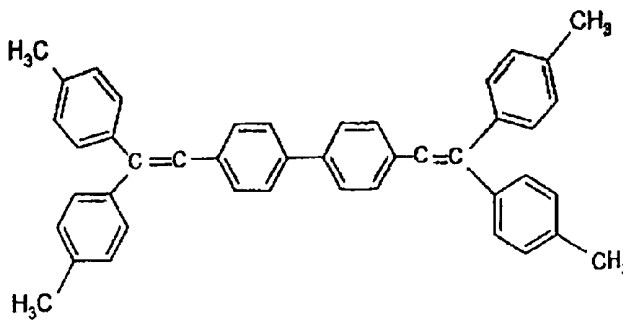
BAq1



ZnPBO



ZnPBT



DTVb1

Fig. 9

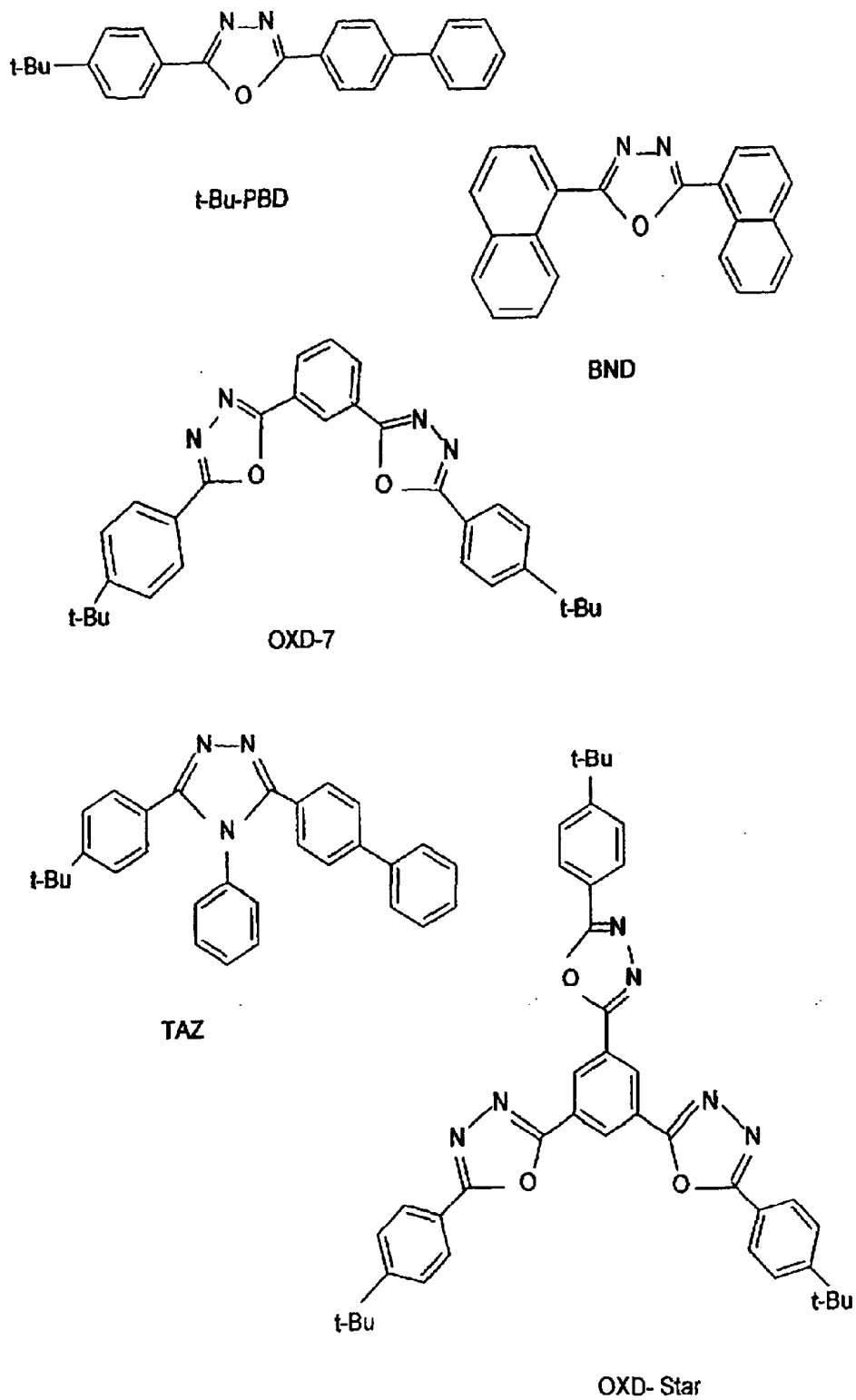
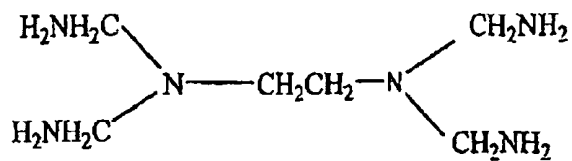
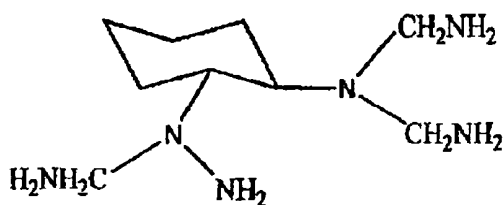


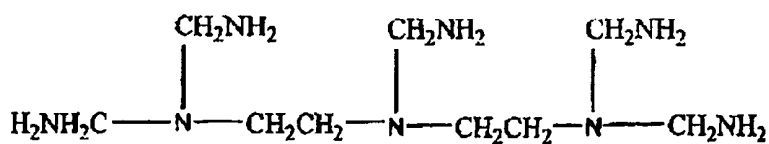
Fig. 10



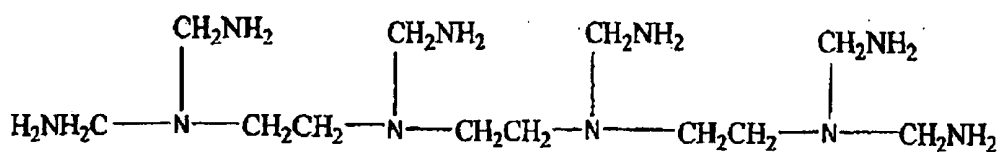
EDTA



DETA



DTPA



TTHA

Fig. 11

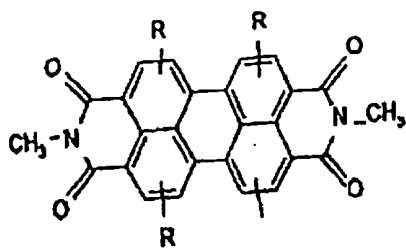


Fig. 12a

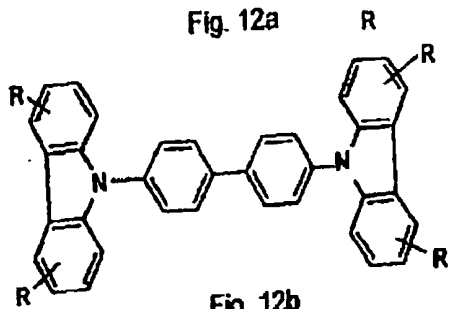


Fig. 12b

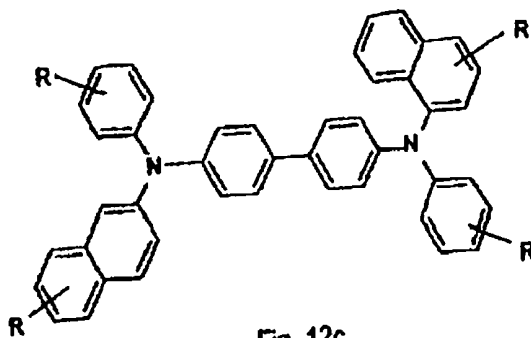


Fig. 12c

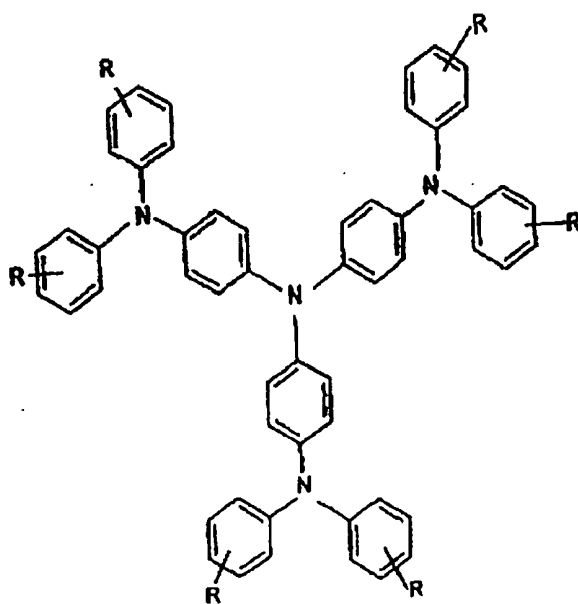
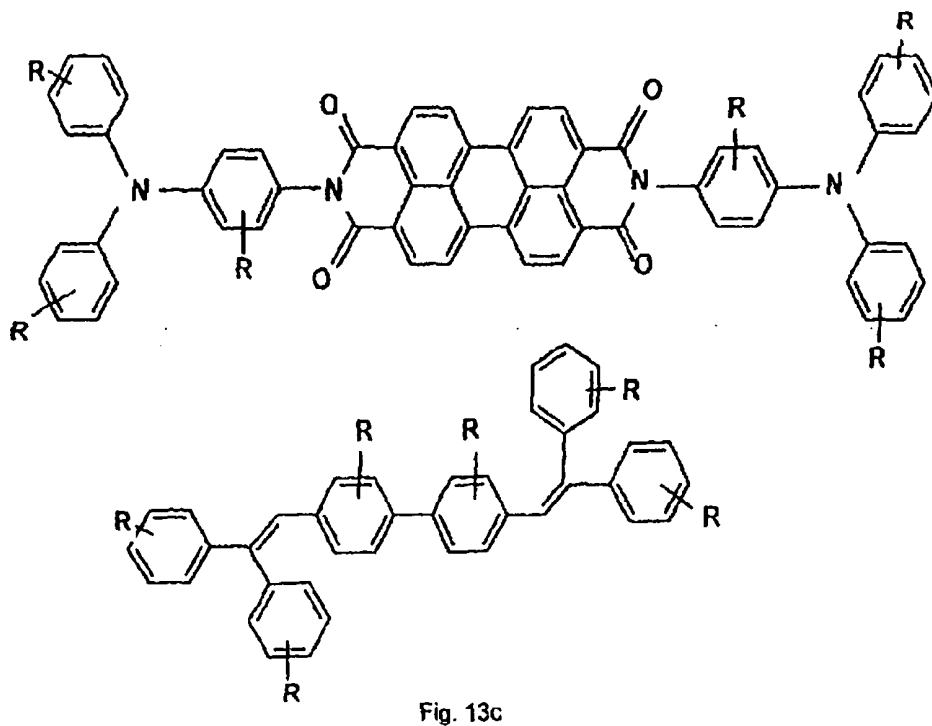
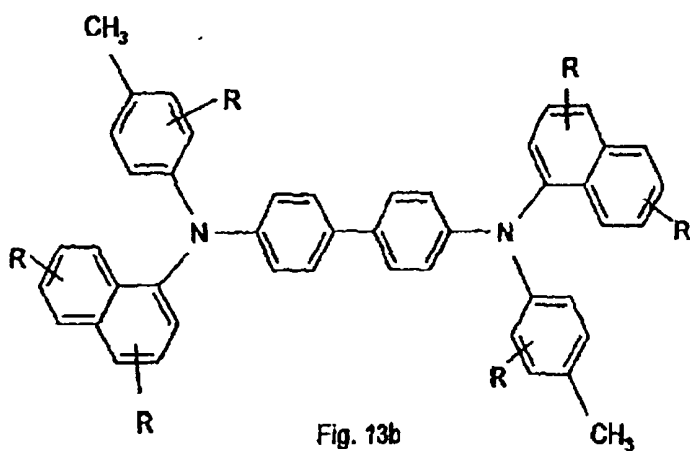
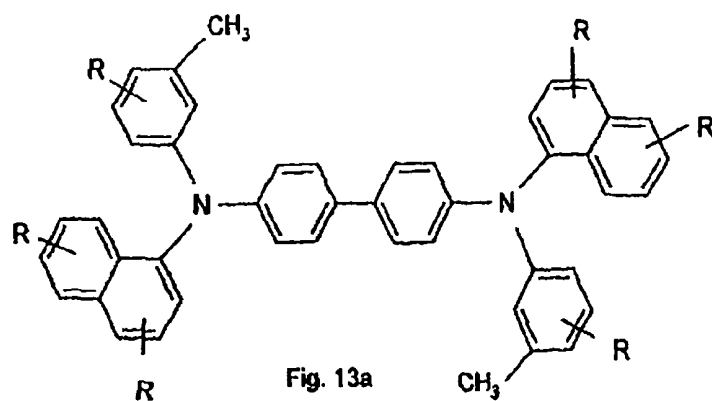


Fig. 12d



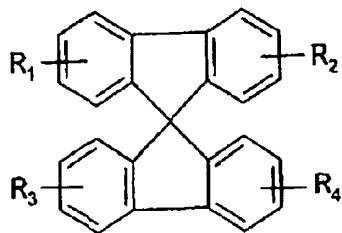


Fig. 14a

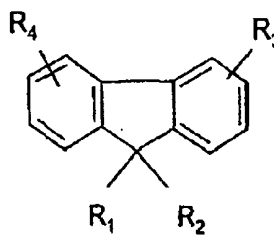
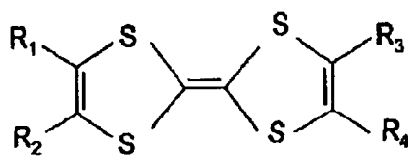


Fig. 14b



or

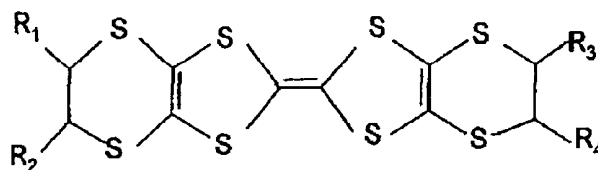


Fig. 14c

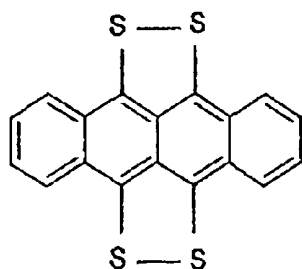


Fig. 14d

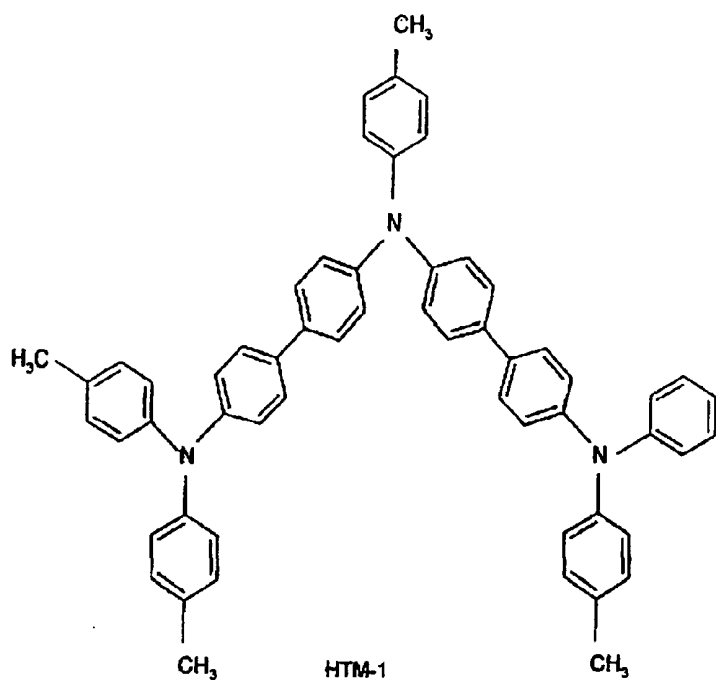


Fig. 15a

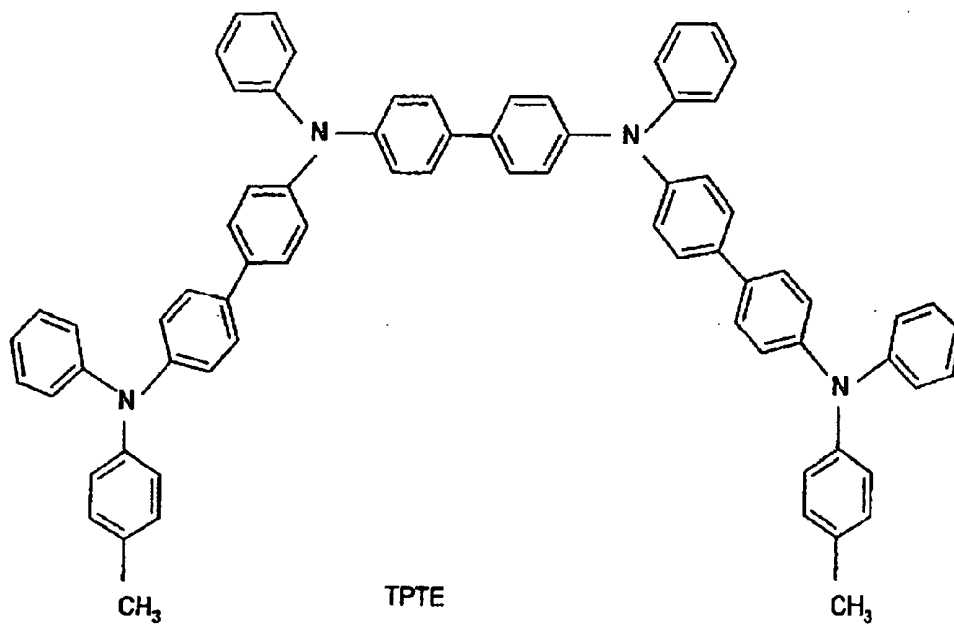
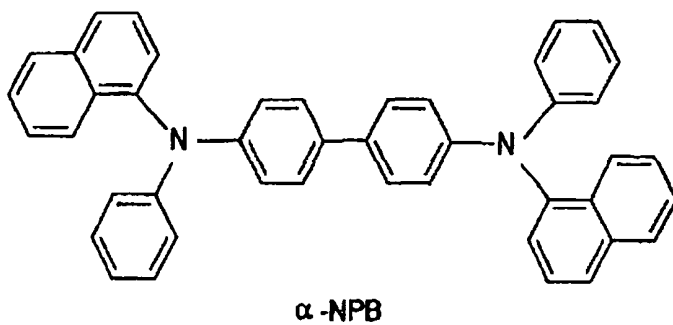
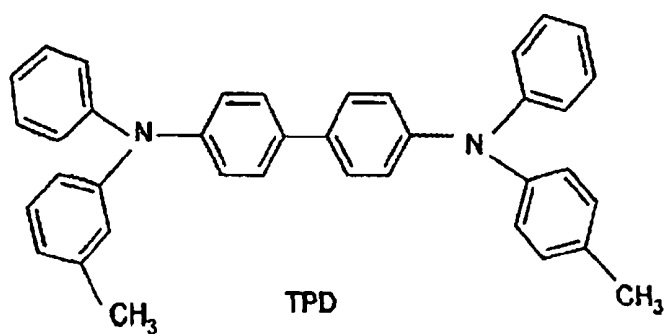


Fig. 15b



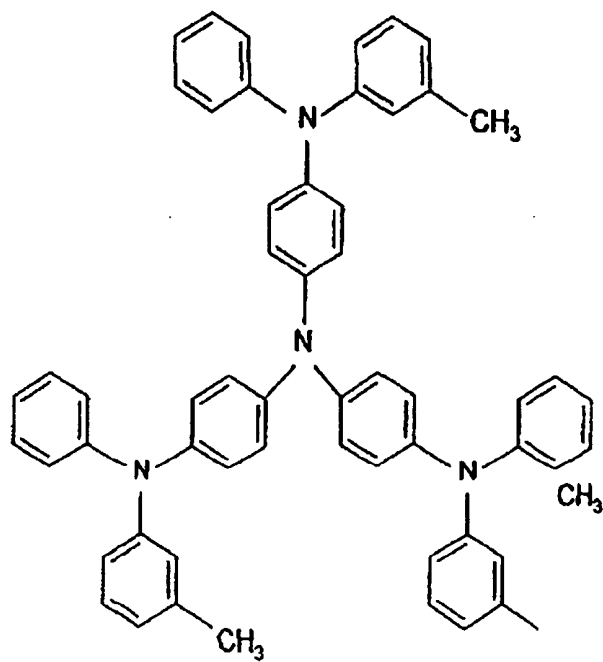
α -NPB

Fig. 16a



TPD

Fig. 16b



mTADATA

Fig. 16c

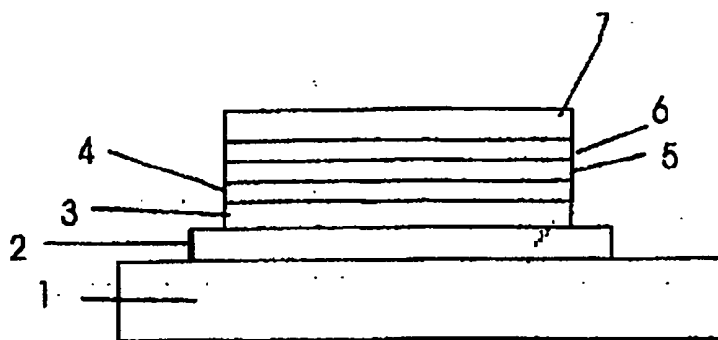


Fig. 17a

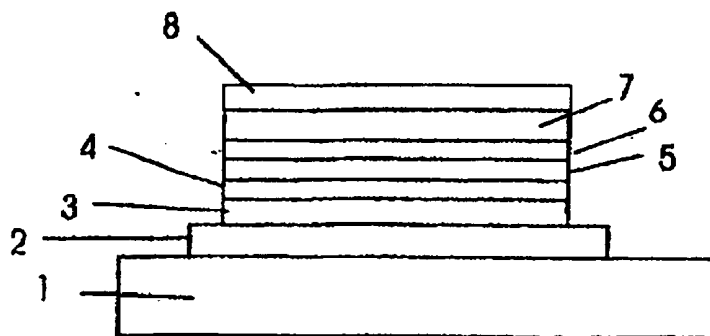
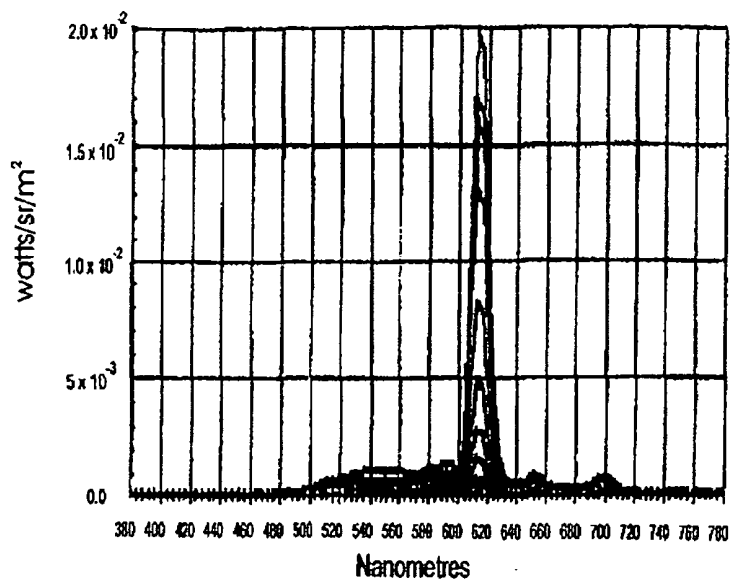


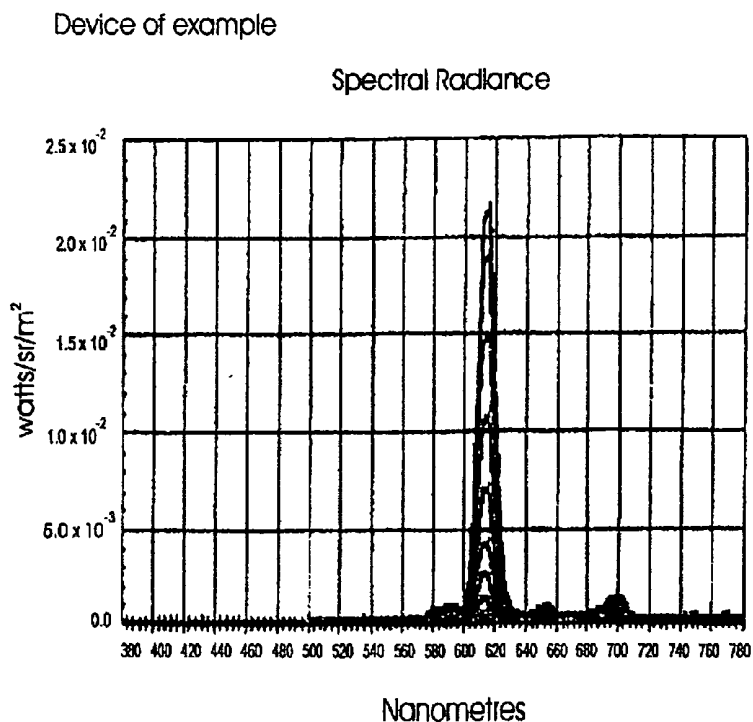
Fig. 17b

Device of example 2



Voltage / V	Colour Co-ordinates	
	x	y
22	0.61	0.33
24	0.62	0.33
26	0.62	0.34
28	0.63	0.35
30	0.63	0.35
33	0.63	0.35
36	0.63	0.35
39	0.63	0.35
42	0.63	0.35
46	0.62	0.36
50	0.62	0.36
54	0.61	0.37
58	0.61	0.37
62	0.60	0.38
66	0.59	0.39

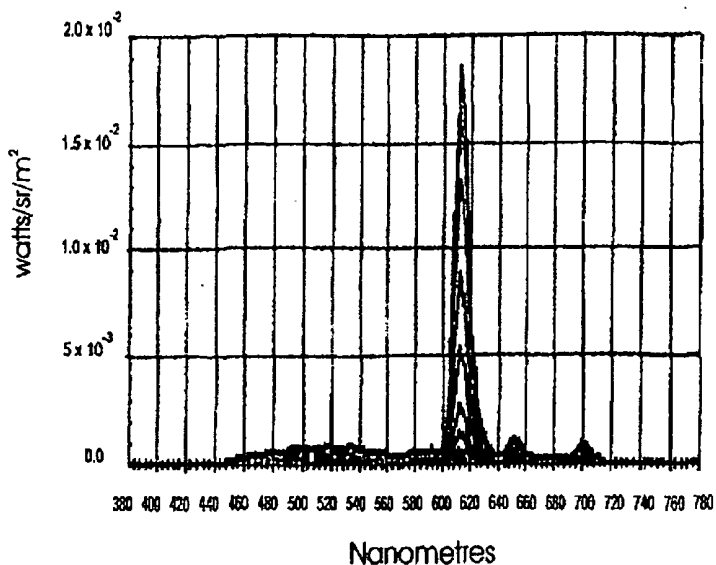
Fig. 18



Voltage / V	Colour Co-ordinates	
	x	y
30	0.62	0.32
33	0.62	0.32
36	0.62	0.33
39	0.66	0.33
42	0.66	0.33
46	0.66	0.33
50	0.66	0.33
54	0.66	0.33
58	0.66	0.33
62	0.66	0.33
67	0.66	0.33
72	0.65	0.33
77	0.65	0.33
82	0.65	0.33

Fig. 19

Device of Example 4



Voltage / V	Colour Co-ordinates	
	x	y
30	0.57	0.34
33	0.60	0.32
36	0.62	0.33
39	0.2	0.33
42	0.63	0.34
45	0.63	0.34
48	0.63	0.34
51	0.63	0.34
55	0.63	0.34
59	0.63	0.34
63	0.62	0.34
67	0.59	0.35
71	0.57	0.36

Fig. 20

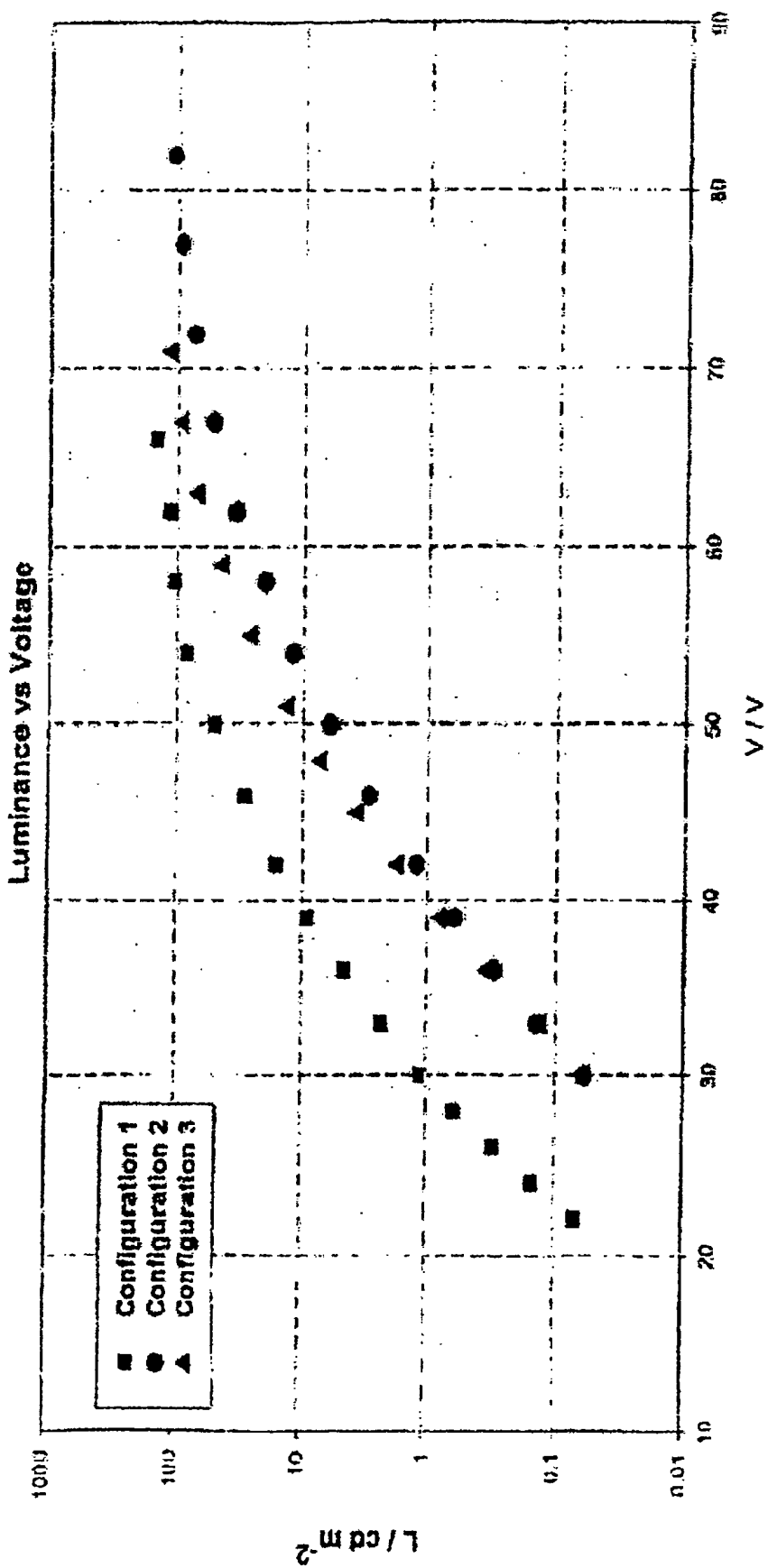


Fig. 21

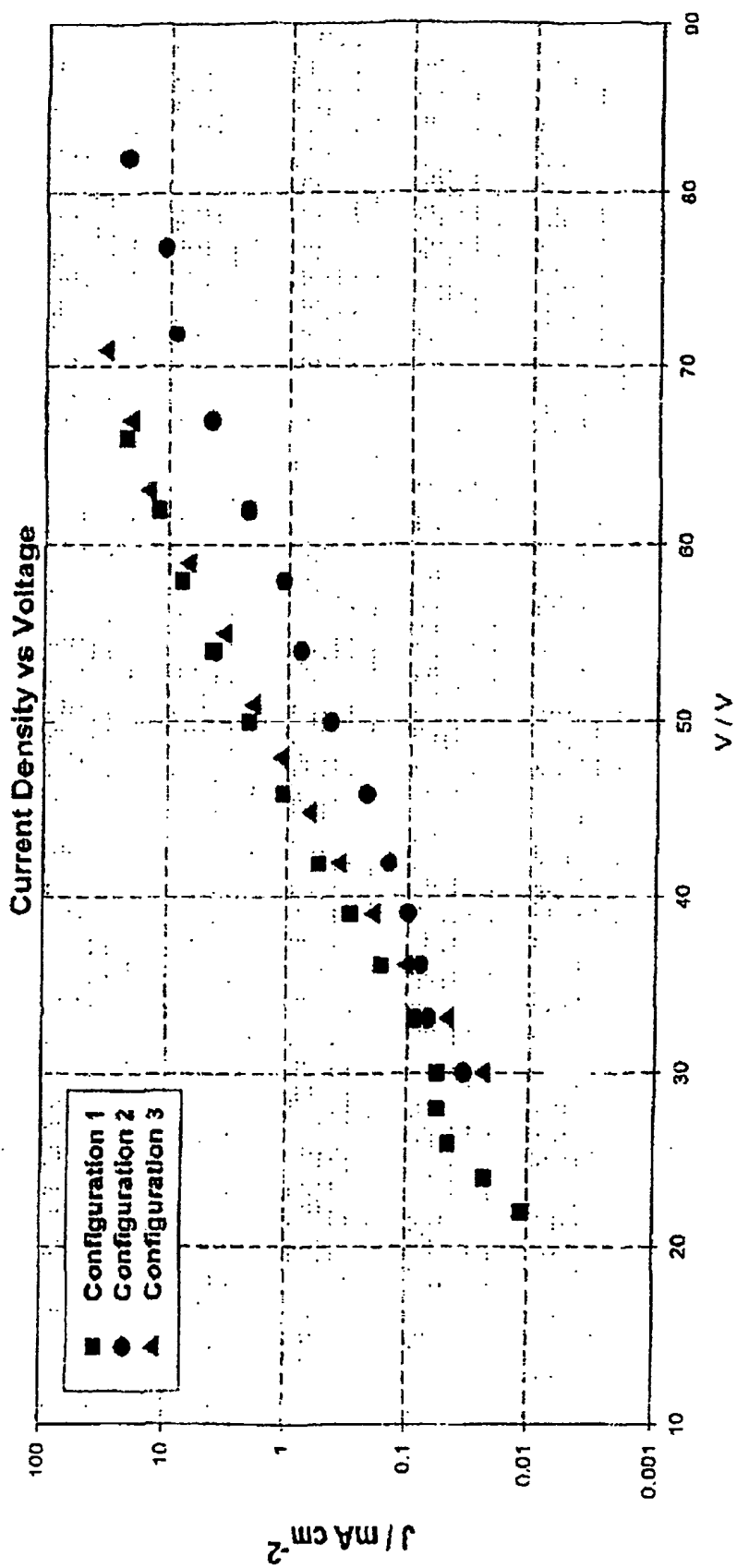


Fig. 22

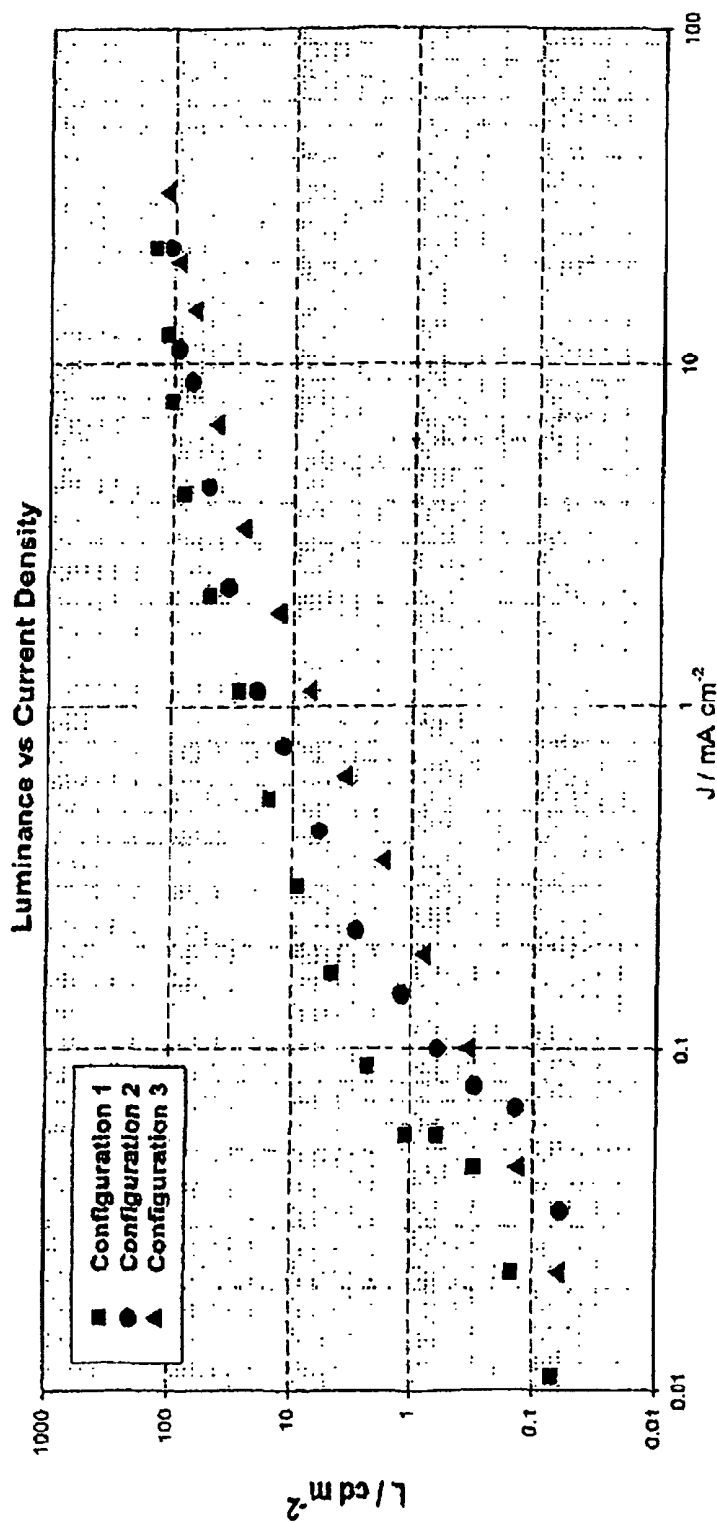


Fig. 23

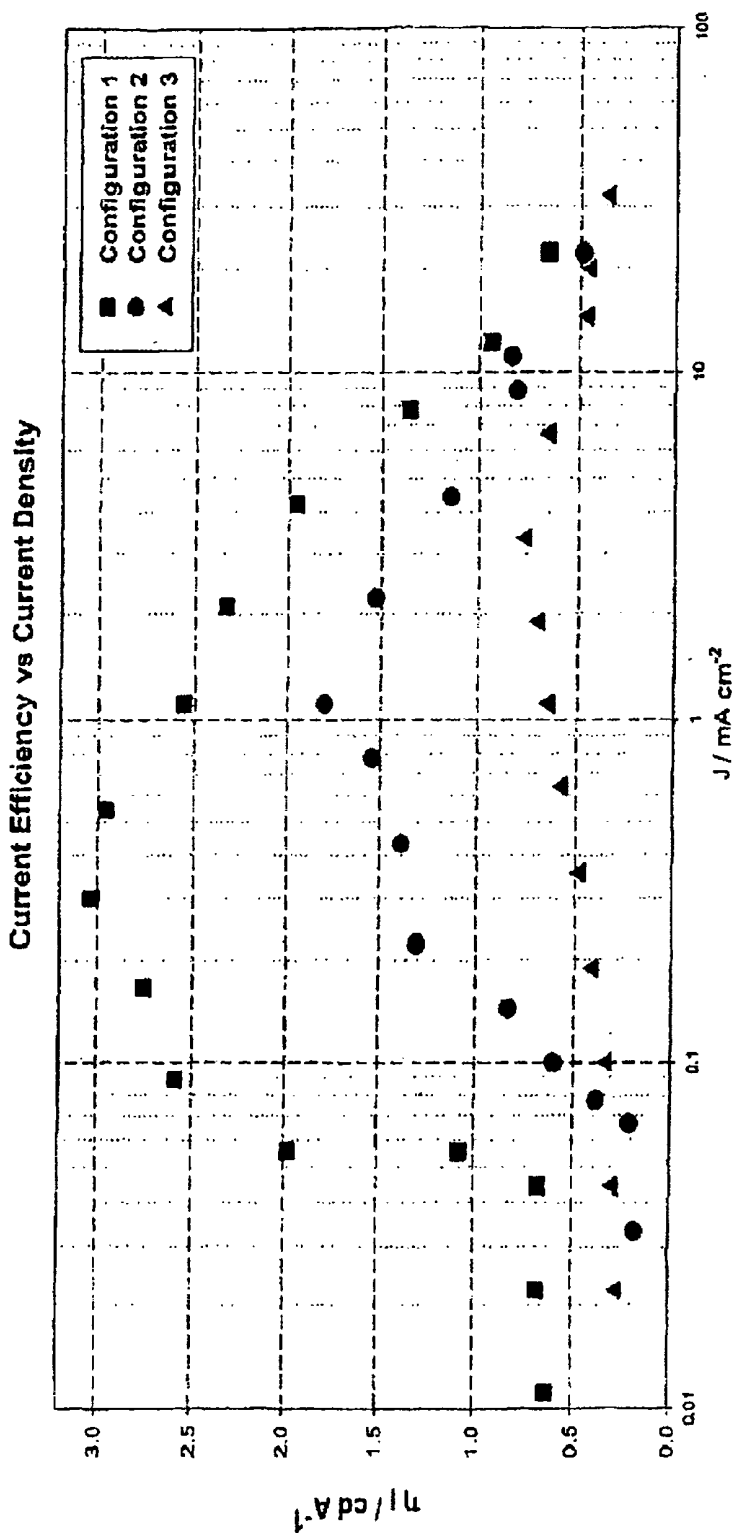


Fig. 24

J vs V Characteristics

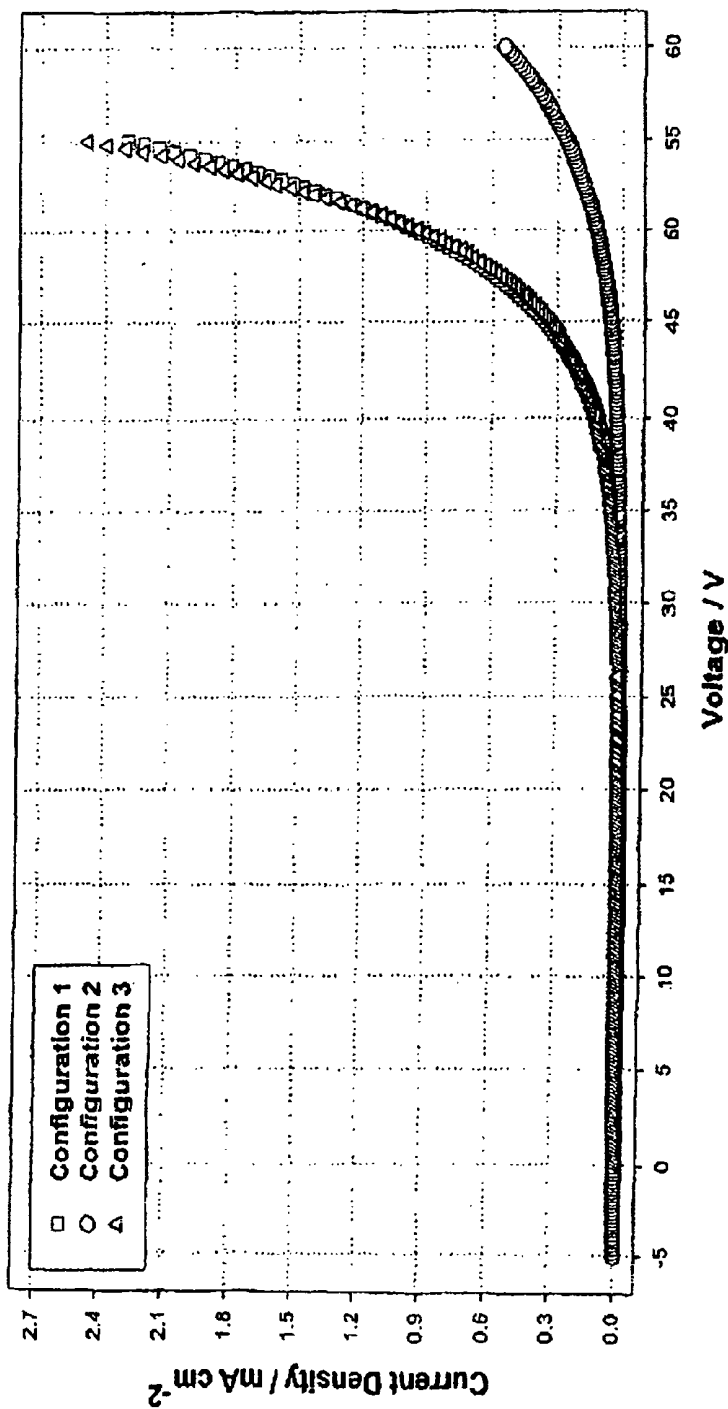


Fig. 25

ELECTROLUMINESCENT MATERIALS AND DEVICES

[0001] The present invention relates to electroluminescent materials and to electroluminescent devices.

[0002] Materials which emit light when an electric current is passed through them are well known and used in a wide range of display applications. Liquid crystal devices and devices which are based on inorganic semiconductor systems are widely used; however these suffer from the disadvantages of high energy consumption, high cost of manufacture, low quantum efficiency and the inability to make flat panel displays.

[0003] Organic polymers have been proposed as useful in electroluminescent devices, but it is not possible to obtain pure colours; they are expensive to make and have a relatively low efficiency.

[0004] Another compound which has been proposed is aluminium quinolate, but this requires dopants to be used to obtain a range of colours and has a relatively low efficiency.

[0005] Patent application WO98/58037 describes a range of transition metal and lanthanide complexes which can be used in electroluminescent devices which have improved properties and give better results. Patent Applications PCT/GB98/01773, PCT/GB99/03619, PCT/GB99/04030, PCT/GB99/04024, PCT/GB99/04028, PCT/GB00/00268 describe electroluminescent complexes, structures and devices using rare earth chelates.

[0006] U.S. Pat. No. 5,128,587 discloses an electroluminescent device which consists of an organometallic complex of rare earth elements of the lanthanide series sandwiched between a transparent electrode of high work function and a second electrode of low work function with a hole conducting layer interposed between the electroluminescent layer and the transparent high work function electrode and an electron conducting layer interposed between the electroluminescent layer and the electron injecting low work function anode. The hole conducting layer and the electron conducting layer are required to improve the working and the efficiency of the device. The hole transporting layer serves to transport holes and to block the electrons, thus preventing electrons from moving into the electrode without recombining with holes. The recombination of carriers therefore mainly takes place in the emitter layer.

[0007] It is known that electroluminescent europium organometallic complexes emit light in the red part of the spectrum and application WO98/58037 discloses such complexes.

[0008] We have now devised an electroluminescent structure which gives improved red emission.

[0009] According to the invention there is provided an electroluminescent device which comprises (i) a first electrode, (ii) a layer of a first electroluminescent metal complex or organo metallic complex, (iii) a layer of a second metal complex or organo metallic complex and (iv) a second

electrode and in which the band gap of the second electroluminescent metal complex or organo metallic complex is larger than the band gap of the first electroluminescent metal complex or organo metallic complex.

[0010] There can be more than one layer of each of the first and second electroluminescent metal complex or organo metallic complexes arranged alternatively.

[0011] In an electroluminescent organometallic complex when an electron drops from one level to a lower level, light is emitted and the larger the gap between the levels (the band gap) the higher the energy level difference and the shorter the wave length of the light emitted. Normally the metal in the second electroluminescent metal complex or organo metallic complex has a higher HOMO (highest occupied molecular orbital) and a lower LOMO (lowest occupied molecular orbital) than the metal in the second electroluminescent metal complex or organo metallic complex.

[0012] The band gap of the second organometallic complex can be larger than the band gap of the first electroluminescent metal complex or organo metallic complex by virtue of the metals and/or organic ligands.

[0013] The metal in the first and second electroluminescent metal complex or organo metallic complex is preferably selected from Sm(III), Eu(II), Eu(III), Tb(III), Dy(III), Yb(III), Lu(III), Gd(III), U(III), U(VI)O₂, Tm(III), Th(IV), Ce(III), Ce(IV), Pr(III), Nd(III), Pm(III), Dy(III), Ho(III), Er(III).

[0014] Alternatively the thickness of the layer of the second electroluminescent metal complex or organo metallic complex is too thin to emit light, e.g. of less than 10 nanometres.

[0015] The metal in the first electroluminescent metal complex or organo metallic complex can be any metal which forms an electroluminescent metal complex or organo metallic complex, provided the band gap is less than the band gap of the organometallic complex in the second metal complex or organo metallic complex.

[0016] Preferred metals in the first electroluminescent metal complex or organo metallic complex are europium which emits light in the red region of the spectrum, terbium which emits light in the green region of the spectrum or dysprosium which emits light in the yellow region of the spectrum.

[0017] In the present invention the metal in the second electroluminescent metal complex or organo metallic complex is preferably gadolinium which emits light predominately in the ultra violet region of the spectrum. This has the advantage being that the ultra violet light emitted has no or a limited effect on the colour of the light emitted by the first electroluminescent metal complex or organo metallic complex; another preferred metal is cerium.

[0018] The first electroluminescent metal complex or organo metallic complex preferably has the formula (L α)_nM1 where L α is an organic complex M1 is the metal and n is the valence state of M1.

[0019] The second electroluminescent metal complex or organo metallic complex preferably has the formula $(L\alpha)_n M_2$ where $L\alpha$ is an organic complex M_2 is the metal and n is the valence state of M_2 .

[0020] Preferred electroluminescent compounds which can be used in the present invention are of formula



where M_x is the metal, x is the valence state of M_x ; $L\alpha$ and L_p are organic ligands and L_p is a neutral ligand. The ligands $L\alpha$ can be the same or different and there can be a plurality of ligands L_p which can be the same or different

[0021] For example $(L_1)(L_2)(L_3)M_x (L_p)$ where $(L_1)(L_2)(L_3)$ are the same or different organic complexes and (L_p) is a neutral ligand and the different groups $(L_1)(L_2)(L_3)$ may be the same or different.

[0022] L_p can be monodentate, bidentate or multidentate and there can be one or more ligands L_p .

[0023] The metal in the organometallic complex forming the first and second organometallic layers can be the same provided that the organic ligand is such that the band gap of the organometallic complex forming the second layer is larger than the band gap of the organometallic complex forming the first organometallic layer.

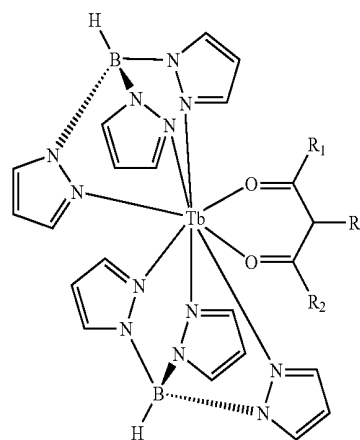
[0024] Further electroluminescent compounds which can be used in the present invention are of general formula $(L\alpha)_n M_x M_3$ where M_3 is a non rare earth metal, $L\alpha$ is as herein and n is the combined valence state of Eu and M_2 . The complex can also comprise one or more neutral ligands L_p so the complex has the general formula $(L\alpha)_n M_x M_3 (L_p)$, where L_p is as herein. The metal M_3 can be any metal which is not a rare earth, transition metal, lanthanide or an actinide. Examples of metals which can be used include lithium, sodium, potassium, rubidium, caesium, beryllium, magnesium, calcium, strontium, barium, copper(I), copper(II), silver, gold, zinc, cadmium, boron, aluminium, gallium, indium, germanium, tin(II), tin(IV), antimony(II), antimony(IV), lead(II), lead(IV) and metals of the first, second and third groups of transition metals in different valence states, e.g. manganese, iron, ruthenium, osmium, cobalt, nickel, palladium(II), palladium(IV), platinum(II), platinum(IV), cadmium, chromium, titanium, vanadium, zirconium, tantalum, molybdenum, rhodium, iridium, titanium, niobium, scandium, yttrium.

[0025] Preferred first electroluminescent metal complex or organo metallic complexes are $Eu(DBM)_3 OPNP$ which has a band gap of 3.2 eV and $Eu(TMHD)_3 OPNP$ which has a band gap of 3.7 eV and a preferred gadolinium complex is $Gd(DBM)_3 Phen$, where Phen is phenanthrene, which has a band gap of 3.8 eV.

[0026] For typical terbium complexes the band gap is of the order of 3.7 eV.

[0027] In order to increase the conductivity of the second organometallic complex layer the layer can be doped with a conductivity improving additive such as a powdered metal, conductive polymer.

[0028] Other complexes which can be used to form the second electroluminescent layer are organometallic complexes in which the organic ligand is a boron complex, e.g. of formula



where R_1 and R_2 are the same or different and are hydrogen, and substituted and unsubstituted hydrocarbyl groups such as substituted and unsubstituted aliphatic groups, substituted and unsubstituted aromatic, heterocyclic and polycyclic ring structures, fluorocarbons such as trifluoromethyl groups, halogens such as fluorine or thiophenyl groups; R_1 , R_2 and R_3 are the same or different and are hydrogen, and substituted and unsubstituted hydrocarbyl groups such as substituted and unsubstituted aliphatic groups, substituted and unsubstituted aromatic, heterocyclic and polycyclic ring structures, fluorocarbons such as trifluoromethyl groups, halogens such as fluorine or thiophenyl groups; R_1 , R_2 and R_3 can also form substituted and unsubstituted fused aromatic, heterocyclic and polycyclic ring structures, can be copolymerisable with a monomer, e.g. styrene or can be polymer, oligomer or dendrimer substituents.

[0029] In place of the terbium other lanthanide, actinide or rare earth metals can be used.

[0030] The invention also provides further red emitters and according to this aspect of the invention there is provided an electroluminescent device which comprises (i) a first electrode, (ii) a layer of an electroluminescent europium metal complex or organo metallic complex mixed with an iridium metal complex or organo metallic complex and (iii) a second electrode.

[0031] There is preferably also a layer of an electroluminescent europium metal complex or organo metallic complex and the invention also provides electroluminescent devices of structures:—

[0032] A. (i) a first electrode (ii) a layer of an electroluminescent europium metal complex or organo metallic complex (iii) a layer of an electroluminescent europium metal complex or organo metallic complex mixed with an iridium metal complex or organo metallic complex and (iv) a second electrode.

[0033] B. (i) a first electrode, (ii) a layer of an electroluminescent europium metal complex or organo metallic complex mixed with an iridium metal complex or organo metallic complex, (iii) a layer of an electroluminescent europium metal complex or organo metallic complex and (iv) a second electrode.

[0034] C. (i) a first electrode, (ii) a layer of an electroluminescent europium metal complex or organo metallic com-

plex, (iii) a layer of an electroluminescent europium metal complex or organo metallic complex mixed with an iridium metal complex or organo metallic complex, (iv) a layer of an electroluminescent europium metal complex or organo metallic complex and (v) a second electrode.

[0035] The electroluminescent europium metal complex or organo metallic complex preferably has the formula $(L\alpha)_3Eu$ where $L\alpha$ is an organic complex.

[0036] Preferred electroluminescent compounds which can be used in the present invention are of formula



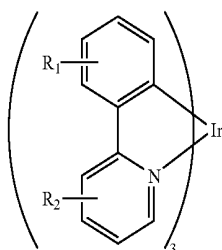
where $L\alpha$ and Lp are organic ligands and Lp is a neutral ligand. The ligands $L\alpha$ can be the same or different and there can be a plurality of ligands Lp which can be the same or different.

[0037] For example $(L_1)(L_2)(L_3)Eu (Lp)$ where $(L_1)(L_2)(L_3)$ are the same or different organic complexes and (Lp) is a neutral ligand and the different groups $(L_1)(L_2)(L_3)$ may be the same or different, Lp can be monodentate, bidentate or multidentate and there can be one or more ligands Lp .

[0038] Further electroluminescent compounds which can be used in the present invention are of general formula $(L\alpha)_n Eu M_2$ where M_2 is a non rare earth metal, $L\alpha$ is as herein and n is the combined valence state of Eu and M_2 . The complex can also comprise one or more neutral ligands Lp so the complex has the general formula $(L\alpha)_n Eu M_2 (Lp)$, where Lp is as herein. The metal M_2 can be any metal which is not a rare earth. Lanthanide or an actinide examples of metals which can be used include lithium, sodium, potassium, rubidium, caesium, beryllium, magnesium, calcium, strontium, barium, boron, copper(I), copper(II), silver, gold, zinc, cadmium, boron, aluminium, gallium, indium, germanium, tin(II), tin(IV), antimony(II), antimony(IV), lead(II), lead(IV) and metals of the first, second and third groups of transition metals in different valence states, e.g. manganese, iron, ruthenium, osmium, cobalt, nickel, palladium(II), palladium(IV), platinum(II), platinum(IV), cadmium, chromium, titanium, vanadium, zirconium, hafnium, tantalum, molybdenum, rhodium, iridium, titanium, niobium, scandium, yttrium.

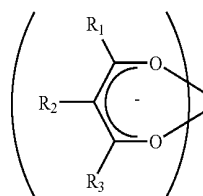
[0039] A preferred europium complex is $Eu(DBM)_3OPNP$.

[0040] Preferred iridium complexes are iridium acetylacetonate, iridium di-acetylacetonate and $Ir(dpp)_3$

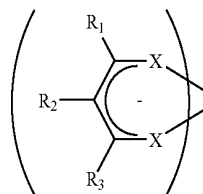


where R_1 and R_2 are as above.

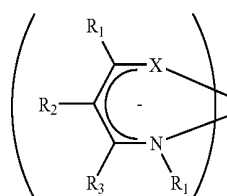
[0041] Preferably $L\alpha$ is selected from β diketones such as those of formulae



(I)



(II)

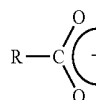


(III)

where R_1 , R_2 and R_3 can be the same or different and are selected from hydrogen, and substituted and unsubstituted hydrocarbyl groups such as substituted and unsubstituted aliphatic groups, substituted and unsubstituted aromatic, heterocyclic and polycyclic ring structures, fluorocarbons such as trifluoromethyl groups, halogens such as fluorine or thiophenyl groups; R_1 , R_2 and R_3 can also form substituted and unsubstituted fused aromatic, heterocyclic and polycyclic ring structures and can be copolymerisable with a monomer, e.g. styrene. X is Se, S or O, Y can be hydrogen, substituted or unsubstituted hydrocarbyl groups, such as substituted and unsubstituted aromatic, heterocyclic and polycyclic ring structures, fluorine, fluorocarbons such as trifluoromethyl groups, halogens such as fluorine or thiophenyl groups or nitrile.

[0042] Examples of R_1 and/or R_2 and/or R_3 include aliphatic, aromatic and heterocyclic alkoxy, aryloxy and carboxy groups, substituted and unsubstituted phenyl, fluorophenyl, biphenyl, phenanthrene, anthracene, naphthyl and fluorene groups alkyl groups such as *t*-butyl, heterocyclic groups such as carbazole.

[0043] Some of the different groups $L\alpha$ may also be the same or different charged groups such as carboxylate groups so that the group L_1 can be as defined above and the groups L_2 , $L_3 \dots$ can be charged groups such as



(IV)

where R is R₁ as defined above or the groups L₁, L₂ can be as defined above and L₃ . . . etc. are other charged groups.

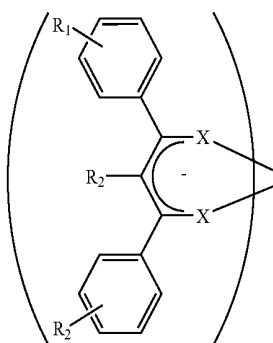
[0044] R₁, R₂ and R₃ can also be



where X is O, S, Se or NH.

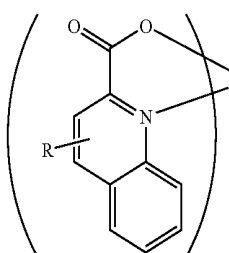
[0045] A preferred moiety R₁ is trifluoromethyl CF₃ and examples of such diketones are, benzoyltrifluoroacetone, p-chlorobenzoyltrifluoroacetone, p-bromotrifluoroacetone, p-phenyltrifluoroacetone, 1-naphthoyltrifluoroacetone, 2-naphthoyltrifluoroacetone, 2-phenanthroyltrifluoroacetone, 3-phenanthroyltrifluoroacetone, 9-anthroyltrifluoroacetone, cinnamoyltrifluoroacetone, and 2-thenoyltrifluoroacetone.

[0046] The different groups L_α may be the same or different ligands of formulae



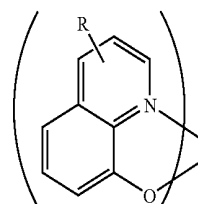
where X is O, S, or Se and R₁ R₂ and R₃ are as above.

[0047] The different groups L_α may be the same or different quinolate derivatives such as



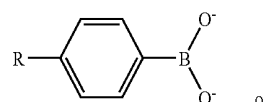
or

-continued



(VIII)

where R is hydrocarbyl, aliphatic, aromatic or heterocyclic carboxy, aryloxy, hydroxy or alkoxy, e.g. the 8 hydroxy quinolate derivatives or

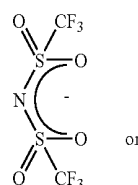


(IX)

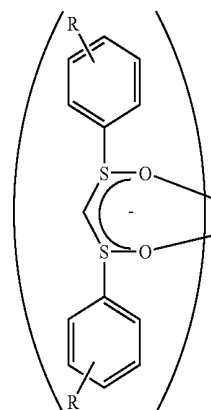


(X)

where R, R₁, and R₂ are as above or are H or F, e.g. R₁ and R₂ are alkyl or alkoxy groups



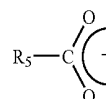
(XI)



(XII)

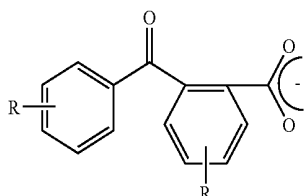
(VII)

[0048] As stated above the different groups L_α may also be the same or different carboxylate groups e.g.



(XIII)

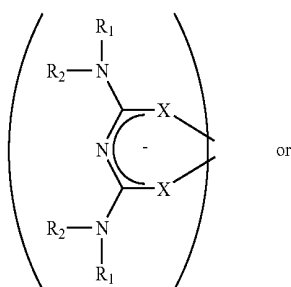
where R_5 is a substituted or unsubstituted aromatic, polycyclic or heterocyclic ring a polypyridyl group, R_5 can also be a 2-ethyl hexyl group so L_n is 2-ethylhexanoate or R_5 can be a chair structure so that L_n is 2-acetyl cyclohexanoate or L_n can be



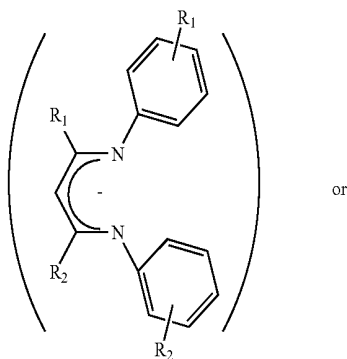
(XIV)

where R is as above, e.g. alkyl, allenyl, amino or a fused ring such as a cyclic or polycyclic ring.

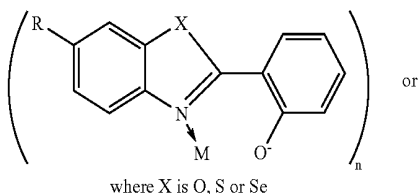
[0049] The different groups L_n may also be



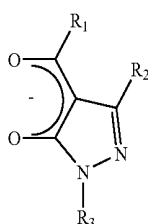
(XV)



(XVI)

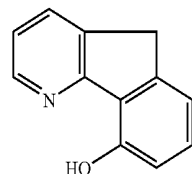


(XVII)



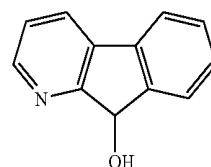
(XVIIa)

where R, R_1 and R_2 are as above or

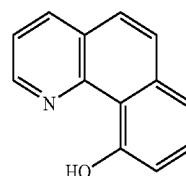


(XVIIb)

or

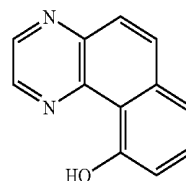


(XVIIc)



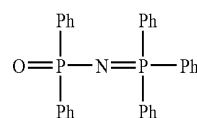
(XVIId)

or



(XVIIe)

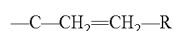
[0050] The groups L_p in the formula (A) above can be selected from



(XVIII)

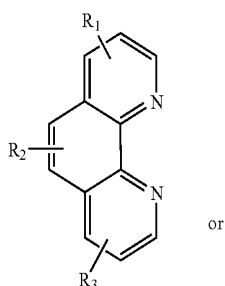
where each Ph which can be the same or different and can be a phenyl (OPNP) or a substituted phenyl group, other substituted or unsubstituted aromatic group, a substituted or unsubstituted heterocyclic or polycyclic group, a substituted or unsubstituted fused aromatic group such as a naphthyl, anthracene, phenanthrene or pyrene group. The substituents can be, for example, an alkyl, aralkyl, alkoxy, aromatic, heterocyclic, polycyclic group, halogen such as fluorine, cyano, amino, substituted amino etc. Examples are given in **FIGS. 1 and 2** of the drawings where R, R_1 , R_2 , R_3 and R_4 can be the same or different and are selected from hydrogen, hydrocarbyl groups, substituted and unsubstituted aromatic, heterocyclic and polycyclic ring structures, fluorocarbons such as trifluoromethyl groups, halogens such as fluorine or thiophenyl groups; R, R_1 , R_2 , R_3 and R_4 can also form substituted and unsubstituted fused aromatic, heterocyclic and polycyclic ring structures and can be copolymerisable with a monomer, e.g. styrene. R, R_1 , R_2 , R_3 and R_4 can also

be unsaturated alkylene groups such as vinyl groups or groups

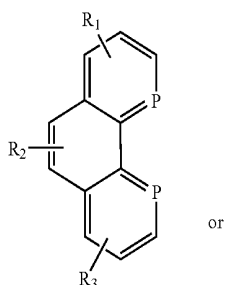


where R is as above.

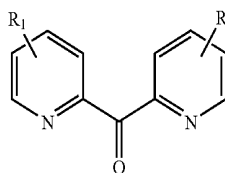
L_p can also be compounds of formulae



(XXIV)

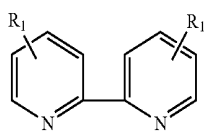


(XXV)

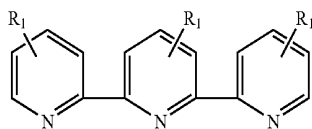


(XXVI)

where R_1 , R_2 and R_3 are as referred to above, for example bathophen shown in **FIG. 3** of the drawings in which R is as above or



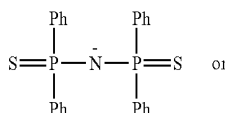
(XXVII)



(XXVIII)

where R_1 , R_2 and R_3 are as referred to above.

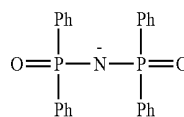
[0051] L_p can also be



(XXIX)

-continued

(XXV)



where Ph is as above.

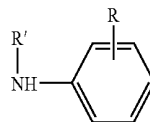
[0052] Other examples of L_p chelates are as shown in **FIG. 4** and fluorene and fluorene derivatives, e.g. as shown in **FIG. 5** and compounds of formulae as shown in **FIGS. 6** to **8**.

[0053] Specific examples of L_α and L_p are tripyridyl and TMHD, and TMHD complexes, α , α' , α'' tripyridyl, crown ethers, cyclans, cryptans phthalocyanans, porphyrins ethylene diamine tetramine (EDTA), DCTA, DTPA and TTHA, where TMHD is 2,2,6,6-tetramethyl-3,5-heptanedionato and OPNP is diphenylphosphonimide triphenyl phosphorane. The formulae of the polyamines are shown in **FIG. 11**.

[0054] The first electrode can function as the cathode and the second electrode can function as the anode and preferably there is a layer of a hole transporting material between the anode and the layer of the electroluminescent compound.

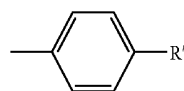
[0055] The hole transporting material can be any of the hole transporting materials used in electroluminescent devices.

[0056] The hole transporting material can be an amine complex such as poly(vinylcarbazole), N,N' -diphenyl- N,N' -bis(3-methylphenyl)-1,1'-biphenyl 4,4'-diamine (TPD), an unsubstituted or substituted polymer of an amino substituted aromatic compound, polyaniline, substituted polyanilines, polythiophenes, substituted polythiophenes, polysilanes etc. Examples of polyanilines are polymers of

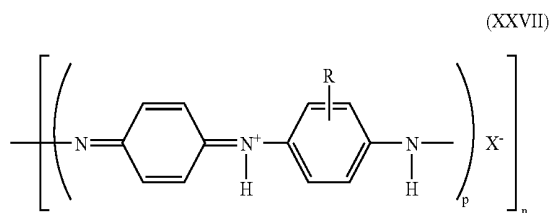


(XXXI)

where R is in the ortho— or meta—position and is hydrogen, C1-18 alkyl, C1-6 alkoxy, amino, chloro, bromo, hydroxy or the group



where R is alkyl or aryl and R' is hydrogen, C1-6 alkyl or aryl with at least one other monomer of formula I above, or the hole transporting material can be a polyaniline; polyanilines which can be used in the present invention have the general formula



where p is from 1 to 10 and n is from 1 to 20, R is as defined above and X is an anion, preferably selected from Cl , Br , SO_4 , BF_4 , PF_6 , H_2PO_3 , H_2PO_4 , arylsulphonate, arenedicarboxylate, polystyrenesulphonate, polyacrylate alkylsulphonate, vinylsulphonate, vinylbenzene sulphonate, cellulose sulphonate, camphor sulphonates, cellulose sulphate or a perfluorinated polyanion.

[0057] Examples of arylsulphonates are *p*-toluenesulphonate, benzenesulphonate, 9,10-anthraquinone-sulphonate and anthracenesulphonate. An example of an arenedicarboxylate is phthalate and an example of arenecarboxylate is benzoate.

[0058] We have found that protonated polymers of the unsubstituted or substituted polymer of an amino substituted aromatic compound such as a polyaniline are difficult to evaporate or cannot be evaporated, however we have surprisingly found that if the unsubstituted or substituted polymer of an amino substituted aromatic compound is deprotonated then it can be easily evaporated, i.e. the polymer is evaporable.

[0059] Preferably evaporable deprotonated polymers of unsubstituted or substituted polymer of an amino substituted aromatic compound are used. The de-protonated unsubstituted or substituted polymer of an amino substituted aromatic compound can be formed by deprotonating the polymer by treatment with an alkali such as ammonium hydroxide or an alkali metal hydroxide such as sodium hydroxide or potassium hydroxide.

[0060] The degree of protonation can be controlled by forming a protonated polyaniline and de-protonating. Methods of preparing polyanilines are described in the article by A. G. MacDiarmid and A. F. Epstein, Faraday Discussions, Chem Soc. 88 P319 1989.

[0061] The conductivity of the polyaniline is dependant on the degree of protonation with the maximum conductivity being when the degree of protonation is between 40 and 60%, e.g. about 50%.

[0062] Preferably the polymer is substantially fully deprotonated.

[0063] A polyaniline can be formed of octamer units i.e. p is four e.g.

[0064] The polyanilines can have conductivities of the order of 1×10^{-1} Siemen cm^{-1} or higher.

[0065] The aromatic rings can be unsubstituted or substituted, e.g. by a C1 to 20 alkyl group such as ethyl.

[0066] The polyaniline can be a copolymer of aniline and preferred copolymers are the copolymers of aniline with *o*-anisidine, *m*-sulphanilic acid or *o*-aminophenol, or *o*-toluidine with *o*-aminophenol, *o*-ethylaniline, *o*-phenylene diamine or with amino anthracenes.

[0067] Other polymers of an amino substituted aromatic compound which can be used include substituted or unsubstituted polyaminonaphthalenes, polyaminoanthracenes, polyaminobenanthrenes, etc. and polymers of any other condensed polyaromatic compound. Polyaminoanthracenes and methods of making them are disclosed in U.S. Pat. No. 6,153,726. The aromatic rings can be unsubstituted or substituted, e.g. by a group R as defined above.

[0068] Other hole transporting materials are conjugated polymer and the conjugated polymers which can be used can be any of the conjugated polymers disclosed or referred to in U.S. Pat. No. 5,807,627, PCT/WO90/13148 and PCT/WO92/03490.

[0069] The preferred conjugated polymers are poly(*p*-phenylenevinylene)-PPV and copolymers including PPV. Other preferred polymers are poly(2,5 dialkoxyphenylene vinylene) such as poly(2-methoxy-5-(2-methoxy-pentyloxy)-1,4-phenylene vinylene), poly(2-methoxy-pentyloxy)-1,4-phenylenevinylene), poly(2-methoxy-5-(2-dodecyloxy)-1,4-phenylenevinylene) and other poly(2,5 dialkoxyphenylenevinylene) with at least one of the alkoxy groups being a long chain solubilising alkoxy group, polyfluorenes and oligofluorenes, polyphenylenes and oligophenylenes, polyanthracenes and oligo anthracenes, polythiophenes and oligothiophenes.

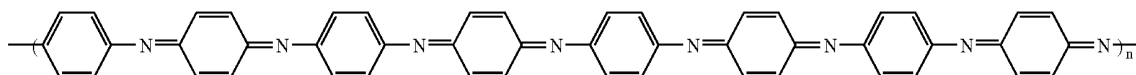
[0070] In PPV the phenylene ring may optionally carry one or more substituents, e.g. each independently selected from alkyl, preferably methyl, alkoxy, preferably methoxy or ethoxy.

[0071] Any poly(arylenevinylene) including substituted derivatives thereof can be used and the phenylene ring in poly(*p*-phenylenevinylene) may be replaced by a fused ring system such as anthracene or naphthylene ring and the number of vinylene groups in each polyphenylenevinylene moiety can be increased, e.g. up to 7 or higher.

[0072] The conjugated polymers can be made by the methods disclosed in U.S. Pat. No. 5,807,627, PCT/WO90/13148 and PCT/WO92/03490.

[0073] The thickness of the hole transporting layer is preferably 20 nm to 200 nm.

[0074] The polymers of an amino substituted aromatic compound such as polyanilines referred to above can also be used as buffer layers with or in conjunction with other hole transporting materials.



[0075] The structural formulae of some other hole transporting materials are shown in FIGS. 12 to 16 of the drawings, where R_1 , R_2 and R_3 can be the same or different and are selected from hydrogen, and substituted and unsubstituted hydrocarbyl groups such as substituted and unsubstituted aliphatic groups, substituted and unsubstituted aromatic, heterocyclic and polycyclic ring structures, fluorocarbons such as trifluoromethyl groups, halogens such as fluorine or thiophenyl groups; R_1 , R_2 and R_3 can also form substituted and unsubstituted fused aromatic, heterocyclic and polycyclic ring structures and can be copolymerisable with a monomer, e.g. styrene. X is Se, S or O, Y can be hydrogen, substituted or unsubstituted hydrocarbyl groups, such as substituted and unsubstituted aromatic, heterocyclic and polycyclic ring structures, fluorine, fluorocarbons such as trifluoromethyl groups, halogens such as fluorine or thiophenyl groups or nitrile.

[0076] Examples of R_1 and/or R_2 and/or R_3 include aliphatic, aromatic and heterocyclic alkoxy, aryloxy and carboxy groups, substituted and substituted phenyl, fluorophenyl, biphenyl, phenanthrene, anthracene, naphthyl and fluorene groups alkyl groups such as t-butyl, heterocyclic groups such as carbazole.

[0077] Optionally there is a layer of an electron injecting material between the cathode and the electroluminescent material layer. The electron injecting material is a material which will transport electrons when an electric current is passed through electron injecting materials include a metal complex such as a metal quinolate, e.g. an aluminium quinolate, lithium quinolate, $M_x(\text{DBM})_n$ where M_x is a metal and DBM is dibenzoyl methane and n is the valency of M_x , e.g. M_x is aluminium or chromium. The electron injecting material can also be a cyano anthracene such as 9,10 dicyano anthracene, cyano substituted aromatic compounds, tetracyanoquinodimethane a polystyrene sulphate or a compound with the structural formulae shown in FIG. 9 or 10 of the drawings in which the phenyl rings can be substituted with substituents R as defined above. Instead of being a separate layer the electron injecting material can be mixed with the electroluminescent material and co-deposited with it.

[0078] Optionally the hole transporting material can be mixed with the electroluminescent material and co-deposited with it.

[0079] The hole transporting materials, the electroluminescent material and the electron injecting materials can be mixed together to form one layer, which simplifies the construction.

[0080] The anode is preferably a transparent substrate such as a conductive glass or plastic material which acts as the anode; preferred substrates are conductive glasses such as indium tin oxide coated glass, but any glass which is conductive or has a conductive layer such as a metal or conductive polymer can be used. Conductive polymers and conductive polymer coated glass or plastics materials can also be used as the substrate.

[0081] The cathode is preferably a low work function metal e.g. aluminium, calcium, lithium, magnesium and alloys thereof such as silver/magnesium alloys, rare earth metal alloys etc; aluminium is a preferred metal. A metal fluoride such as an alkali metal, rare earth metal or their

alloys can be used as the second electrode, for example by having a metal fluoride layer formed on a metal.

[0082] The invention is illustrated in the examples.

EXAMPLE 1

[0083] An example of an electroluminescent device according to the invention is shown in FIGS. 17a, 17b, of the drawings. A pre-etched ITO coated glass piece ($10 \times 10 \text{ cm}^2$) was used. The device was fabricated by sequentially forming layers on the ITO, by vacuum evaporation using a Solciet Machine, ULVAC Ltd. Chigacki, Japan; the active area of each pixel was 3 mm by 3 mm.

[0084] In FIG. 17a on the ITO coated glass anode (1) there are layers in which (2) is a hole transporting layer of TPD, (3) is a layer of $\text{Eu}(\text{DBM})_3\text{OPNP}(\text{R}_1)$, (4) is a layer of $\text{Gd}(\text{tmhd})_3\text{Phen}$, (5) is an electron transmitting layer of aluminium quinolate, (6) is a lithium fluoride layer and (7) is an aluminium cathode.

[0085] When an electric current is passed through the device red light is emitted via (1).

[0086] Various structures were formed and the colour coordinates x:y and their peak efficiencies measured and the results shown in Table 1. The colour coordinates are as on the CIE 1931 Chart.

TABLE 1

Reference	Cd/m ²	Cd/A	x	y
1	2.4	1.13	0.66	0.33
2	15.4	2.01	0.66	0.33
3	0.9	3.13	0.66	0.33

where 1 is—

ITO/TPD(35.5 nm)/R1 (23.6 nm)/Gd(tmhd)₃Phen(20.3 nm)/R1(24.2 nm)Alq3(15.5 nm)/Al

2 is—

ITO/TPD(33 nm)/R1(23 nm)/Gd(tmhd)₃Phen(10 nm)R1(10 nm)/Gd(tmhd)₃Phen(10 nm)/R1(23 nm)Alq3(9 nm)/Al

3 is—

ITO/DFDAA(13 nm)/TPD(33 nm)/R1(23 nm)/Gd(tmhd)₃Phen(10 nm)/R1(10 nm)/Gd(tmhd)₃Phen(10 nm)/R1(23 nm)Alq3(9 nm)/Al

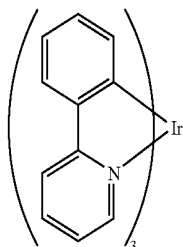
where R1 is $\text{Eu}(\text{DBM})_3\text{OPNP}$ and DFDAA is a buffer layer.

EXAMPLE 2

[0087] An electroluminescent device shown in FIG. 17a was formed. As in example 1 there are layers 1 to 7 where (1) is ITO, (2) is CuPc (3) is α -NPB (4) is the electroluminescent mixture (5) is $\text{Eu}(\text{DBM})_3\text{OPNP}$ (6) is Alq₃ (7) is Al to form:—

ITO/CuPc(8 nm)/ α -NPB(40 nm)/R1(10 nm)/CBP+Ir(dpp)₃(6%)+R1(40%)(20 nm)/R1(20 nm)/BCP(6 nm)/Alq3(20 nm)/Al

[0088] where R1 is $\text{Eu}(\text{DBM})_3\text{OPNP}$ and $\text{Ir}(\text{dpp})_3$ is



[0089] An electric current was passed through the device and the properties of the emitted light measured and the results are shown in the table 2 and in FIGS. 18 and 21 to 25 of the drawings as configuration 1.

EXAMPLE 3

[0090] A device was constructed as in example 1 which had the structure as shown in FIG. 17b in which (1) is ITO, (2) is CuPc, (3) is α -NPB, (4) is the electroluminescent mixture, (5) is $\text{Eu}(\text{DBM})_3\text{OPNP}$, (6) is BCP, (7) is Alq_3 (8) is aluminium. The structure was:—

ITO/CuPc(8 nm)/ α -NPB(40 nm)/ $\text{Ir}(\text{diacac})_2(\text{dpp})_2(6\%)+\text{CBP}+\text{R1}(40\%)(20 \text{ nm})/\text{R1}(20 \text{ nm})/\text{BCP}(6 \text{ nm})/\text{Alq}_3(20 \text{ nm})/\text{Al}$

where $\text{Ir}(\text{diacac})_3$ is iridium di-acetylacetonate and CBP is shown in FIG. 4b with R being H and is a host compound.

[0091] An electric current was passed through the device and the properties of the emitted light measured and the results are shown in Table 2 and in FIGS. 19 and 21 to 25 of the drawings as configuration 2.

EXAMPLE 4

[0092] A device was constructed as in example 1 which had the structure of FIG. 17a and consisted of

ITO/CuPc(8 nm)/ α -NPB(40 nm)/R1(40%)+ $\text{Ir}(\text{acac})_3(6\%)+\text{CBP}(20 \text{ nm})/\text{BCP}(6 \text{ nm})/\text{Alq}_3(20 \text{ nm})/\text{Al}$

where $\text{Ir}(\text{acac})_3$ is iridium acetylacetonate and BCP is bathocupron.

[0093] An electric current was passed through the device and the properties of the emitted light measured and the results are shown in Table 2 and in FIGS. 20 to 25 of the drawings as configuration 3.

TABLE 2

Ref.	Best Current Efficiency		
	cd A ⁻¹	x	y
Example 1	3.0	0.63	0.35
Example 2	1.8	0.66	0.33
Example 3	0.8	0.63	0.34

1.-47. (canceled)

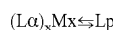
48. An electroluminescent device comprising in combination: (i) a first electrode; (ii) a layer of a first electroluminescent metal complex or organometallic complex; (iii) a

layer of a second electroluminescent metal complex or organometallic complex; and (iv) a second electrode, wherein the band gap of the second electroluminescent metal complex or organometallic complex is larger than the band gap of the first electroluminescent metal complex or organometallic complex.

49. An electroluminescent device according to claim 48 wherein the metal in the first and second electroluminescent metal complex or organometallic complex is selected from the group consisting of Sm(III), Eu(II), Eu(III), Tb(III), Dy(III), Yb(III), Lu(III), Gd(III), U(III), U(VI)O₂, Tm(III), Th(IV), Ce(III), Ce(IV), Pr(III), Nd(III), Pm(III), Dy(III), Ho(III), and Er(III).

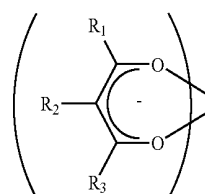
50. An electroluminescent device according to claim 48 wherein the metal in the first electroluminescent metal complex or organometallic complex is europium or terbium, and the metal in the second electroluminescent metal complex or organometallic complex is gadolinium or cerium.

51. An electroluminescent device according to claim 48 wherein the metal complexes or organometallic complexes have the general chemical formula

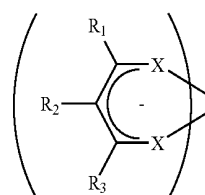


where Mx is the metal, x is the valence state of Mx; L α and Lp are organic ligands, further wherein Lp is a neutral ligand; the ligands L α can be the same or different, and there can also be a plurality of ligands Lp which can be the same or different.

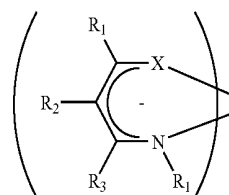
52. An electroluminescent device according to claim 51 wherein L α is selected from compounds having a general chemical formula selected from (I), (II) and (III) below:



(I)



(II)

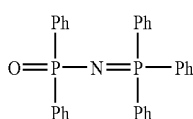


(III)

where R₁, R₂ and R₃ can be the same or different and are independently selected from hydrogen, substituted and unsubstituted hydrocarbyl groups, substituted and unsubstituted aliphatic groups, substituted and unsubstituted aromatic, heterocyclic and polycyclic ring structures, fluorocarbons, halogens, fluorine and thiophenyl groups; R₁, R₂ and R₃ can also form substituted and unsubstituted fused

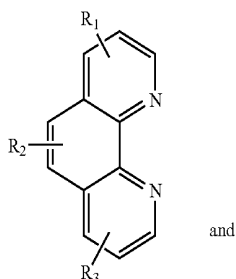
aromatic, heterocyclic and polycyclic ring structures, and they can be copolymerisable with a monomer; X is selected from Se, S and O; and Y is selected from hydrogen, substituted or unsubstituted hydrocarbyl groups, substituted and unsubstituted aromatic, heterocyclic and polycyclic ring structures, fluorine, fluorocarbons, trifluoromethyl groups, halogens, thiophenyl groups, nitrile groups, tripyridyl and TMHD groups, TMHD complexes, and α , α' , α'' tripyridyl.

53. An electroluminescent device according to claim 51 wherein the groups L_p are selected from compounds having the general chemical formula:

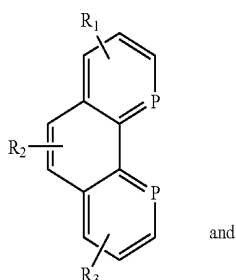


(XVIII)

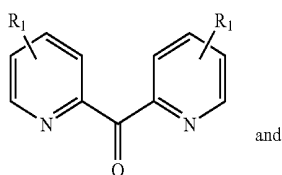
where each Ph which can be the same or different and is selected from phenyl (OPNP) groups, substituted phenyl groups, other substituted or unsubstituted aromatic groups, substituted or unsubstituted heterocyclic or polycyclic groups, substituted or unsubstituted fused aromatic groups, naphthyl groups, anthracene groups, phenanthrene groups, pyrene groups, and compounds having a general chemical formula selected from one of the following:



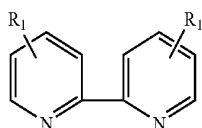
(XIV)



(XX)

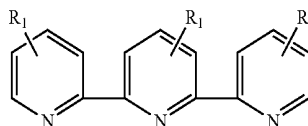


(XXI)

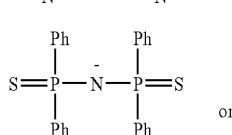


(XXII)

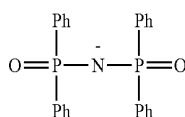
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(XXIII)



(XXIV)



(XXV)

where Ph is as above and where R_1 , R_2 and R_3 can be the same or different and are independently selected from hydrogen, substituted and unsubstituted hydrocarbyl groups, substituted and unsubstituted aliphatic groups, substituted and unsubstituted aromatic, heterocyclic and polycyclic ring structures, fluorocarbons, halogens, fluorine and thiophenyl groups; R_1 , R_2 and R_3 can also form substituted and unsubstituted fused aromatic, heterocyclic and polycyclic ring structures, and they can be copolymerisable with a monomer; and also be selected from crown ethers; cyclans; cryptans; phthalocyanans; porphyrins; ethylene diamine tetramine (EDTA); DCTA; DTPA and TTHA.

54. An electroluminescent device according to claim 52 wherein the metal in the complex is europium and the complex is $\text{Eu}(\text{DBM})_3\text{OPNP}$.

55. An electroluminescent device according to claim 52 wherein the metal in the complex is gadolinium and the complex is $\text{Gd}(\text{DBM})_3\text{Phen}$.

56. An electroluminescent device according to claim 48 wherein there is a layer of a hole transmitting material positioned between the first electrode and an electroluminescent layer.

57. An electroluminescent device according to claim 56 wherein the hole transmitting material is selected from the group consisting of aromatic amine complexes, conjugated polymers, and films of a polymer selected from poly(vinylcarbazole), N,N' -diphenyl- N,N' -bis(3-methylphenyl)-1,1'-biphenyl 4,4'-diamine (TPD), polyaniline, substituted polyanilines, polythiophenes, substituted polythiophenes, polysilanes and substituted polysilanes, a polymer of a cyclic aromatic compound, poly(p-phenylenevinylene)-PPV, copolymers of PPV, poly(2,5 dialkoxyphenylene vinylene), poly(2-methoxy-5-(2-methoxy-pentyloxy)-1,4-phenylene vinylene), poly(2-methoxy-pentyloxy)-1,4-phenylenevinylene, poly(2-methoxy-5-2-dodecyloxy-1,4-phenylenevinylene) and other poly(2,5 dialkoxyphenylenevinylene)s with at least one of the alkoxy groups being a long chain solubilising alkoxy group, polyfluorenes, oligofluorenes, polyphenylenes, oligophenylenes, polyanthracenes, oligoanthracenes, polythiophenes and oligothiophenes.

58. An electroluminescent device according to claim 48 wherein there is a layer of an electron transmitting material positioned between an electroluminescent compound layer and the second electrode.

59. An electroluminescent device according to claim 58 wherein the electron transmitting material is selected from metal quinolates, cyano anthracenes, aluminium quinolate and lithium quinolate.

60. An electroluminescent device according to claim 49 wherein the metal in the second electrode is selected from aluminium, calcium, lithium, and silver/magnesium alloys.

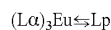
61. An electroluminescent device comprising in combination: (i) a first electrode; (ii) a layer of an electroluminescent europium metal complex or organometallic complex mixed with an iridium metal complex or organometallic complex; and (iii) a second electrode.

62. An electroluminescent device according to claim 61 wherein there is a layer of an electroluminescent europium metal complex or organometallic complex positioned between the first electrode and the layer of an electroluminescent europium metal complex or organometallic complex mixed with an iridium metal complex or organometallic complex.

63. An electroluminescent device according to claim 61 wherein there is a layer of an electroluminescent europium metal complex or organometallic complex positioned between the layer of an electroluminescent europium metal complex or organo-metallic complex mixed with an iridium metal complex or organometallic complex and the second electrode.

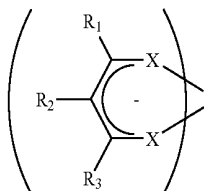
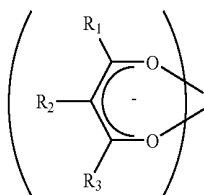
64. An electroluminescent device according to claim 61 wherein the europium metal complex or organometallic complex has the general chemical formula $(L\alpha)_3Eu$, where $L\alpha$ is an organic complex.

65. An electroluminescent device according to claim 64 wherein the europium metal complex or organometallic complex has the general chemical formula



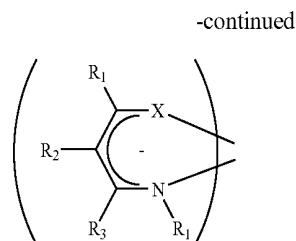
where $L\alpha$ and Lp are organic ligands with Lp being a neutral ligand, the ligands $L\alpha$ can be the same or different, and there can also be a plurality of ligands Lp which can be the same or different.

66. An electroluminescent device according to claim 64 wherein $L\alpha$ is selected from compounds having a general chemical formula selected from (I), (II) and (III) below:



(I)

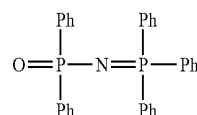
(II)



(III)

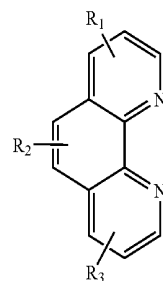
where R_1 , R_2 and R_3 can be the same or different and are independently selected from hydrogen, substituted and unsubstituted hydrocarbyl groups, substituted and unsubstituted aliphatic groups, substituted and unsubstituted aromatic, heterocyclic and polycyclic ring structures, fluorocarbons, halogens, fluorine and thiophenyl groups; R_1 , R_2 and R_3 can also form substituted and unsubstituted fused aromatic, heterocyclic and polycyclic ring structures, and they can be copolymerisable with a monomer; X is selected from Se, S and O; and Y is selected from hydrogen, substituted or unsubstituted hydrocarbyl groups, substituted and unsubstituted aromatic, heterocyclic and polycyclic ring structures, fluorine, fluorocarbons, trifluoromethyl groups, halogens, thiophenyl groups, nitrile groups, tripyridyl and TMHD groups, TMHD complexes, and α , α' , α'' tripyridyl.

67. An electroluminescent device according to claim 65 wherein the groups L_p are selected from compounds having the general chemical formula:



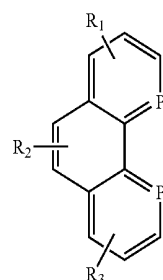
(XVIII)

where each Ph which can be the same or different and is selected from phenyl (OPNP) groups, substituted phenyl groups, other substituted or unsubstituted aromatic groups, substituted or unsubstituted heterocyclic or polycyclic groups, substituted or unsubstituted fused aromatic groups, naphthyl groups, anthracene groups, phenanthrene groups, pyrene groups, and compounds having a general chemical formula selected from one of the following:



(I)

and



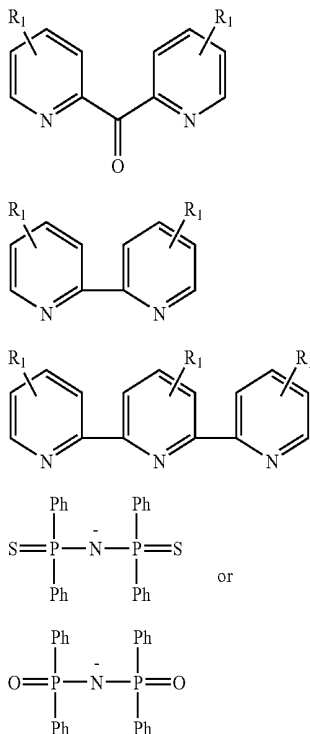
(II)

and

(XIV)

(XX)

-continued



where Ph is as above and where R_1 , R_2 and R_3 can be the same or different and are independently selected from hydrogen, substituted and unsubstituted hydrocarbyl groups, substituted and unsubstituted aliphatic groups, substituted and unsubstituted aromatic, heterocyclic and polycyclic ring structures, fluorocarbons, halogens, fluorine and thiophenyl groups; R_1 , R_2 and R_3 can also form substituted and unsubstituted fused aromatic, heterocyclic and polycyclic ring structures, and they can be copolymerisable with a monomer; and also be selected from crown ethers; cyclans;

cryptans; phthalocyanans; porphyrins; ethylene diamine tetramine (EDTA); DCTA; DTPA and TTHA.

(XXI) 68. An electroluminescent device according to claim 65 wherein the metal in the complex is europium and the complex is $\text{Eu}(\text{DBM})_3\text{OPNP}$.

(XXII) 69. An electroluminescent device according to claim 60 wherein there is a layer of a hole transmitting material positioned between the first electrode and an electroluminescent layer.

(XXIII) 70. An electroluminescent device according to claim 69 wherein the hole transmitting material is selected from the group consisting of aromatic amine complexes, conjugated polymers, and films of a polymer selected from poly(vinylcarbazole), N,N' -diphenyl- N,N' -bis(3-methylphenyl)-1,1'-biphenyl 4,4'-diamine (TPD), polyaniline, substituted polyanilines, polythiophenes, substituted polythiophenes, polysilanes and substituted polysilanes, a polymer of a cyclic aromatic compound, poly(p-phenylenevinylene)-PPV, copolymers of PPV, poly(2,5 dialkoxyphenylene vinylene), poly(2-methoxy-5-(2-methoxypropyloxy)-1,4-phenylene vinylene), poly(2-methoxy-5-(2-dodecyloxy-1,4-phenylenevinylene) and other poly(2,5 dialkoxyphenylenevinylene) with at least one of the alkoxy groups being a long chain solubilising alkoxy group, poly fluorenes, oligofluorenes, polyphenylenes, oligophenylenes, polyanthracenes, oligo anthracenes, polythiophenes and oligothiophenes

(XXIV) 71. An electroluminescent device according to claim 60 wherein there is a layer of an electron transmitting material positioned between an electroluminescent compound layer and the second electrode.

(XXV) 72. An electroluminescent device according to claim 71 wherein the electron transmitting material is selected from metal quinolates, cyano anthracenes, aluminium quinolate and lithium quinolate.

73. An electroluminescent device according to claim 60 wherein the metal in the second electrode is selected from aluminium, calcium, lithium, and silver/magnesium alloys.

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专利名称(译)	电致发光材料和器件		
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当前申请(专利权)人(译)	ELAM-T有限公司		
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摘要(译)

一种改进的电致发光器件具有一层第一电致发光金属配合物或有机金属配合物和一层第二金属配合物或有机金属配合物，其中第二电致发光金属配合物或有机金属配合物中金属的带隙大于第一电致发光金属配合物或有机金属配合物中金属的带隙。

